

2015 CONSOLIDATED MINERAL RESOURCES AND ORE RESERVES REPORT (CMRR)



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1 FOREWORD

Exxaro Resources continuously strives to enhance the level of estimation and reporting of mineral resources and reserves. The group is committed to the principles of transparency, materiality and competency in reporting its mineral resources and ore reserves.

The information in this report is aligned with JSE Listings Requirements (section 12) and encapsulates information on reporting governance, competence, tenure, risk, liabilities and assurance as well as auxiliary descriptions of applicable projects, operations and exploration activities.

Mineral resources and ore reserves were estimated by competent persons on an operational or project basis and in accordance with the South African Code for Reporting of Exploration Results, Mineral Resources and Mineral Reserves, 2007 edition, amended July 2009 (the SAMREC Code) for African properties, except for Vedanta's property, and the Australasian Code for Reporting of Exploration Results, Mineral Resources and Ore Reserves, 2012 edition (the JORC Code) for Australian and Vedanta's properties. Additionally, for coal resources and reserves under Exxaro Resources' management control, estimation is in line with the South African National Standard: South African guide to the systematic evaluation of coal resources and coal reserves (SANS 10320:2004). Resource and reserve estimates are quoted in full, irrespective of Exxaro shareholding.

Exxaro reports mineral estimates that are directly under its management control and includes estimates for entities in which we hold a 25% interest or more. Supplementary descriptions are provided for projects and operations directly under Exxaro's management control. For projects and operations included in the Exxaro mineral resource and ore reserve statement but in which Exxaro does not have management control, the reader is referred to that company's website, shown below, for supplemental information. This approach ensures maximum compliance to the principles of materiality and transparency. Exxaro does not report on Kumba Iron Ore (19,98% Exxaro ownership), in line with the Exxaro directive above.

Mafube coal operation and Moranbah South project: http://www.angloamerican.com/investors/annual-reporting

Tronox mineral sands operations and projects: <u>https://www.sec.gov/Archives/edgar/data/1530804/000114036116054747/form10k.htm</u>

Vedanta Resources plc base metal projects and operations: http://www.vedantaresources.com/media/177388/22883_vedanta_ar2015_final.pdf

Kumba Iron Ore mineral resources and ore reserves: <u>http://www.angloamericankumba.com/investors/annual-reporting.aspx</u>

2 INTRODUCTION

The mineral resources and ore reserves underpinning Exxaro's current operations and growth projects are summarised in the tables on pages 18 to 42. Mineral resources and ore reserves are reported as those remaining on 31 December 2015 and compared with the corresponding estimates as reported on 31 December 2014. Significant changes in the resource or reserve figures are explained by footnotes to each table. Annual production figures for operations under Exxaro management control, including a two-year forecast and comparison with the previous two financial years, is included in Appendix A, Table 20.

The content of this report, including the integrated Exxaro mineral resource and reserve statement, is compiled from detailed independent reports and statements, aligned with the JSE (section 12) Listings Requirements, received from responsible competent persons at the various operations and projects. The individual reports are available on request from the group company secretary. In addition, each operation or project maintains an individual competent person's report that encapsulates the systematic and detailed estimation process conducted by or supervised by that person. These reports are aligned with the checklist and guideline of the reporting and assessment criteria table of the SAMREC Code and are scrutinised and updated annually.

Mineral resources are reported including resources that have been converted to ore reserves and at a 100% Exxaro ownership, irrespective of the individual operation or project's attributable shareholding (detailed where appropriate in this report). An exception is our reporting for Gamsberg and Black Mountain, as figures from Vedanta Resources plc represent resources excluding those mineral resources converted to reserves, and reported on 31 March 2015. The reported estimates are not an inventory of all mineral occurrences identified, but a reasonable estimate of those, which under assumed and justifiable technical, environmental, legal and economic conditions, may be economically extractable at present (ore reserves) and eventually in future (mineral resources).

Resource estimations are based on the latest available geological models, which incorporate all new validated geological information and, if applicable, revised seam, resource definitions and resource classifications. The geological models are compiled as a rule between May and September of the reporting year to align with the subsequent reserve estimation process. For the Exxaro operations and projects, Exxaro uses a systematic review process that measures the level of maturity of the exploration work done, the extent of the geological potential, the mineability, security of tenure and associated geological risks/opportunities to establish an eventual extraction outline (EEO). The outline reflects the boundary within which occurrences are considered to have reasonable and realistic prospects for eventual economic extraction (RRPEEE). Exxaro continuously examines various aspects of the mineral resource estimation process; in 2016, we will continue to confer specifically on concepts put forward by the yet-to-be-ratified SAMREC (2016) and SANS (2015) rewrites.

The location, quantity, quality and continuity of grade/quality and geology within the EEO are known to varying degrees of confidence and continuously tested through exploration activities such as geophysical surveys, drilling and bulk sampling. Mineral resources are classified into inferred, indicated or measured categories based on the degree of geological confidence. Distribution of points of observation (drilling positions, trenches, etc), quality assurance and quality control in sample collection, evaluation of structural complexities and, in the case of operations, reconciliation results, are considered in classifying resources. A formal, annually compiled and signed-off exploration strategy outlines activities planned to investigate areas of low confidence and/or geological or structural complexities to ensure resources of a high level of geological confidence are considered for mine planning.

Ore reserves have the same meaning as mineral reserves, as defined in the applicable reporting codes. Ore reserves are estimated using relevant modifying factors at the time of reporting (mining, metallurgical, economic, marketing, legal environmental, social and regulatory requirements). Modifying factors are reviewed before and after reserve estimation by the persons responsible for ensuring all factors are timeously and appropriately considered. Signed-off reserve fact packs that record losses, recoveries/yields, cost, commodity prices, exchange rates and other required factors applied are documented in each independent competent person's reports. Reported ore reserves are derived from indicated and measured mineral resources only, ie those modified or converted into proved or probable ore reserves, ie run-of-mine, which in turn have been scheduled for processing.

Exxaro is keenly aware of the importance of its mineral assets, both for the short-term profitability of its operations and the sustainability of the company in future. The optimisation of mineral assets beyond what is generally referred to as mineral resource management is being driven as a priority. Changes in the resources market, increased awareness of protecting the natural environment and changing legislation and statutory requirements demand a change in the utilisation strategy and execution of mining operations. Exxaro therefore continuously assesses the various life-of-mine strategic plans to consider the best way of addressing these challenges.

Mineral resources and ore reserves quoted fall within existing Exxaro mine or prospecting rights. Rights are of sufficient duration (or convey a legal right to convert or renew for sufficient duration) to enable all reserves to be mined in accordance with current production schedules. The only exceptions are the Grootegeluk (executed March 2011 for thirty years) and Matla (executed March 2015 for ten years) operations where adequate ore reserves exist for life-of-mines extending well beyond the period for which they were granted. The processes and calculations associated with estimate have been audited by internal competent persons and are audited by external consultants when deemed essential for transparency. In the case of mines or projects in which Exxaro does not hold the controlling interest, figures have been compiled by competent persons from those companies and have not been audited by Exxaro. Exxaro's profit margin was affected by the protracted decline in global commodity prices in 2015. The decline in both the coal price and demand exerted pressure on every operation and project's economic viability considerations and subsequent definition of the reserve base. Two operations, Tshikondeni and Inyanda, are in mine closure. A third operation, Arnot, is re-evaluating its operating model after the non-renewal of the Eskom coal-supply agreement (CSA).



Figure 1: Exxaro attributable coal resources and reserves

In response to these challenges, the company has embarked on several cost-savings initiatives to preserve cash. The emphasis is on operational excellence and a strategic focus to realise key projects. Greenfields exploration activities are compliance driven and project resource drilling is conducted to conclude study phases. Exxaro's project focus has allowed us to evaluate the strategic fit of project areas in the portfolio. As a result, section 11 applications were submitted for the Arnot South, Kranspan (mineral resources not reported) and Waterberg South projects to transfer these rights according to specific agreements.

Exxaro has a world-class coal resource portfolio comprising fully owned operations and projects and a number of jointly owned operations and projects in South Africa and Australia (Figure 5). The fully owned coal operations and projects in South Africa are located in both the large and highly prospective Waterberg coalfield in Limpopo and the more mature Highveld and Witbank coalfields in Mpumalanga.

Estimated to contain 40-50% of South Africa's remaining coal resources, the Waterberg can truly be viewed as the future of South African coal mining. Exxaro holds an estimated 5,3bn tonnes of

measured (~3,6bn tonnes) and indicated (~1,7bn tonnes) coal resources in the Waterberg within Grootegeluk mine and the adjacent project of Thabametsi. An additional 6bn tonnes of inferred resources are located in these properties and the surrounding exploration projects of Waterberg North and South, and Zonderwater.



Figure 2: Distribution of Exxaro attributable measured and indicated coal resources

The primary focus of Exxaro's value creation revolves around the world-class open-pit mine and beneficiation complex of Grootegeluk, near the town of Lephalale. Grootegeluk mine secures thermal coal reserves for both the Matimba and newly commissioned Medupi Eskom power stations, but also produces semi-soft coking and metallurgical coal through eight beneficiation plants (total annual production of 23,6Mt). The Grootegeluk complex is continuously evolving, illustrated by adding hauling trucks, commissioning an in-pit mobile crusher system linked via a conveyor belt system to supplement run-of-mine feed to the beneficiation complex, and the commissioning and ramp-up of the GG7 and GG8 beneficiation plants during the reporting year. Grootegeluk mine also commissioned a first-of-its-kind cyclic-operated coal slimes pond facility. The ponds will be used to store coal fines until the moisture content is sufficiently low to remine and blend with the sales product. In addition, due to



Figure 3: Advanced technology at Grootegeluk mine, in-pit crusher (left) and cyclic ponds (right)

delayed offtake by Medupi power station, a strategy was developed to use some of the accessible power station coal to produce metallurgical coal. The result of this strategy, an additional temporary plant GG10, will be constructed and commissioned in 2016. All studies at the adjacent Thabametsi project to support phase 1, an open-pit mining operation in the northern part of the project area that will produce power station coal for an on-site independent power producer (IPP), have been concluded and ore reserves are reported for the first time.

Exxaro is currently evaluating the strategic alignment of the premier coal-exploration projects of Waterberg North, Waterberg South and Zonderwater in its mineral asset portfolio. Studies at Zonderwater are advanced and Exxaro aims to apply for a mining right in 2016.

A number of Exxaro-owned open-pit and underground operations and projects are in Mpumalanga. The Matla and Arnot operations are dedicated coal suppliers to Eskom. North Block Complex (NBC) and Leeuwpan produce power station coal for Eskom but also serve the export market and a number of local consumers with a range of coal products.

Matla is in the Kriel district of Mpumalanga and a dedicated coal producer for Eskom's Matla power station. During the period, activity at Mine 1 was stopped due to pillar instability but the potential



Figure 4: Exxaro mining and prospecting rights in the Waterberg

impact was mitigated by moving mining sections and increasing production. Two feasibility studies were concluded to determine access to future reserves by establishing an incline and decline above and below current workings and introducing additional continuous mining (CM) sections for when the shortwall ground is depleted. Both projects form part of the life-of-mine plan (LoMP) and await capital improvement approvals from Eskom.

Arnot mine, a +40-year operation, is 43km east of Middelburg in Mpumalanga and was contracted to supply coal to the nearby Eskom Arnot power station until 31 December 2015. The expiry of the coal-

supply agreement (CSA) with Eskom, which is based on specific cost configurations, creates uncertainty on Arnot's future operating model. Exxaro however reviewed the operation and has, based on reasonable internal cost assumptions, identified specific resource areas that will realise current economic viability and which were converted to ore reserves. The reported reserve estimates are classified in the probable reserve category because of current market uncertainty. Exxaro is currently reviewing various scenarios, including different cost assumptions and market options, and it is therefore pertinent to caution on possible material reserve changes that might emerge from this review in 2016.

At Leeuwpan mine, the OI feasibility study – a critical element of the mine's LoM optimisation project – is nearing conclusion. Reviews of specific processing parameters and reduced capital requirements are currently under way. The project area contributes to around 50% of the operation's ore reserves and is a material part of its life-of-mine (LoM). Executive management's ruling on the project is expected in the first half of 2016.

Exxaro acquired Total Coal South Africa (TCSA) after a successful bidding process and rebranded the operation, with its associated mineral assets, as Exxaro Coal Central (ECC). The acquisition has increased Exxaro's attributable coal resources significantly, for jointly owned operations and projects.

Exxaro now owns 74% of a number of mining rights held by ECC under the operations of Forzando (FZO) and Dorstfontein (DCM) and associated/adjacent prospecting rights as well as a 49% interest of the mining right of Tumelo. ECC also holds a 51% interest in the Eloff prospecting right, near the town of Delmas and close to Exxaro's Leeuwpan operation.

A number of concerns about important resource and reserve estimation methodologies and reporting code compliance were identified during the due diligence for the TCSA mineral assets. This required a complete review and subsequent update of the geological models of Dorstfontein, Forzando and Eloff. The 2015 coal resource estimates are based on these updated models. The impact on operations because of the lower Exxaro long-term price forecast as well as potential impact of updated geological models on current mine plans are still being assessed and the reserve estimates reported this year are based on TCSA mine plans of 2013 and 2014. The individual ore reserve estimates reported reflect the current five-year business plans of DCM East, DCM West and FZO South, and we believe it pertinent to caution on possible material reserve changes that might emerge from these studies in 2016.

The Dorstfontein complex comprises an eastern, primarily open-cut operation (Dorstfontein East – DCME) and a western underground operation, Dorstfontein West (DCMW). The Rietkuil Vhakoni prospecting right, for which a section 102 was timeously submitted to incorporate into the Dorstfontein complex mining right, is viewed as a potential extension of this operation. DCME started operating in 2011 and produced around 3,5Mt of power station coal for the local and export market in 2015.

Exploration and subsequent studies to extend the various pits and to proceed underground once open-cast reserves are exhausted are progressing well. DCMW has been extracting seam 2 lower (S2L) since 1991 through underground mining, producing a power station coal for local and export markets. Annual production (2015: some 0,7Mt) has on average been consistent over time. Results from a feasibility study in 2014 on the potential of seam 4 to replace seam 2 are currently being considered as part of LoM reviews.

The Forzando complex comprises two underground mines, Forzando North (FZON) and Forzando South (FZOS) located in two mining rights. FZON produced some 2 300kt ROM per annum at its peak over 2002-2004, making a 5 800kcal/kg export product before being put on care-and-maintenance in 2004. FZOS started exploiting the S4L in 2006 using bord and pillar, and runs four CM sections. FZOS has produced 5 400kcal/kg from the beginning of 2015 and uses FZON's coal-washing plant and rapid coal-loading facilities. It is planning to develop in a westerly direction where ECC holds a number of adjacent prospecting rights.

The Tumelo operation has one mining right. It was placed under care-and-maintenance in early 2014 after unsuccessful contract negotiations between TCSA and the mining contractor. The project is currently under review.

The Eloff project is near the town of Delmas and close to Exxaro's Leeuwpan operation. Three major coal seams are explored – bottom, middle and top – and intrusions are common in the form of dykes and sills. Although studies reviewing this coal resource are progressing well, no decision has been made on its future extraction.



Figure 5: Locality map for Exxaro resources and reserves

The Mayoko iron ore project is currently at the concept phase level of study. All activities on the subsequent prefeasibility phase have been put on hold and the project is on care-and-maintenance until conclusion of the mining convention.

3 TENURE

Mineral resources and reserves quoted for Exxaro-managed assets fall within existing Exxaro mine or prospecting rights. Rights are of sufficient duration (or convey a legal right to convert or renew for sufficient duration) to enable all reserves to be mined in accordance with current production schedules. The only exceptions are the Grootegeluk (executed March 2011 for thirty years) and Matla (executed March 2015 for ten years) operations where adequate reserves exist for life-of-mines extending well beyond the period for which they were granted.

The status of prospecting and mining rights indicating the right type, name, reference number, status and ownership (% attributable to Exxaro) is presented in Appendix A, Table 18.

The converted mining right for Arnot mine is executed. The right was timeously submitted for registration but referred back to correct historical property-naming conventions. The corrections were made and the right was resubmitted for registration. The converted mining right of Matla mine was executed in March 2015, after being timeously submitted for registration.

The converted mining right and adjacent new mining right at Leeuwpan mine have both been executed. Approval of a ministerial consent (section 102) submitted to amalgamate the two rights is pending. All environmental approvals for the strategic Leeuwpan OI reserve were submitted timeously and Exxaro has a reasonable expectation that approvals will not be withheld. Exxaro owns the OI reserve surface rights for areas north of the R50 road and negotiations for the surface rights south of the R50 road (remainder of the OI reserve area) have been concluded and contractually agreed, subject to specific conditions.

NBC includes the mining areas of Glisa (converted mining right), Strathrae (converted mining right) and Eerstelingsfontein, an executed new mining right. Environmental approvals for Eerstelingsfontein have been granted and approval for renewal of the mining right, timeously submitted in March 2013, is pending. In addition, a renewal for a prospecting right and an application for a new mining right for the Glisa South project area, immediately adjacent to Glisa, was timeously submitted in November 2013. An appeal is currently being addressed through the regional mining development and environment committee.

The Belfast mining right was registered in March 2015. Exxaro applied for an extension to the start of mining activities based on the pending resolution of an appeal on the integrated water use licence (IWUL). The extension was granted by the Department of Mineral Resources (DMR)

An application for a ministerial consent (section 11) for New Clydesdale Colliery (NCC), submitted in April 2014 to cede the mining right, was approved.

The Inyanda mining right was executed in November 2006. An administrative error highlighted during closure resulted in submitting an application for re-execution of the Inyanda right. All supporting documentation was accepted by the DMR and actions are expected to be concluded in the first quarter of 2016.

A prospecting right renewal was timeously submitted for Thabametsi, a project adjacent to Grootegeluk. In addition, a new mining right application was submitted in April 2012. Exxaro has reasonable expectation that the mining right will be granted in the first half of 2016. Approvals to renew prospecting rights for the Waterberg North and South project areas are pending. A section 11 was submitted for the Waterberg South project, aligned with a specific commercial agreement.

The Moranbah South project area in Australia includes two mineral development licences (MDLs) and two exploration permits for coal (EPCs). Both mineral development licences expired between July and September 2013, but renewals for MDL 277 and MDL 377 were timeously submitted in January 2013 and March 2013 respectively. Exxaro has a reasonable expectation that approvals for both licences will not be withheld. EPC 548 expires in February 2017 and EPC 602 in December 2018. Exploration activities comply with all licence requirements.

Republic of the Congo (RoC): Mayoko – Lekoumou exploitation permit. The permit (permis d'exploitation) for iron ore was granted by decree no 2013-403 on 9 August 2013 to DMC Iron Congo South Africa (DMC) for 25 years, transferred to Exxaro Mayoko SA, and will be renewable in line with the provisions of the mining code of the RoC. The Mayoko mining exploitation convention was concluded between the RoC government and Exxaro Mayoko SA on 29 January 2014. This convention is still subject to certain conditions precedent, such as concluding all agreements on access to rail and port infrastructure. The Ngongo exploration permit to the north of the Lekoumou exploitation permit was granted by decree no 2014-164 on 24 April 2014 for an initial period of three years to DMC.

Far-north Ngoubou Ngoubou exploration permit: this permit (permis de recherche) for iron ore was granted by decree no 2012-1200 for an initial period of three years on 3 December 2012 to AKI Ltd, in which DMC holds 95%. The associated convention was granted to AKI Exploration six months prior to granting the permit. The permit lapsed on 2 December 2015 and was not renewed.

Exxaro acquired Total Coal South Africa (TCSA) after a successful bidding process and rebranded the operations, with its associated assets, as Exxaro Coal Central (ECC). ECC holds a 74% interest in a number of mining rights held by Forzando and Dorstfontein coal mines and adjacent or associated

prospecting rights. ECC also holds a 49% interest in the mining right held by Tumelo coal mines and a 51% interest in the Eloff prospecting rights.

The Dorstfontein complex comprises three mining rights. The mining rights of Dorstfontein West (123MR – executed June 2012), Dorstfontein West and Vlakfontein (119MR – executed June 2012) and Dorstfontein East (51MR – executed June 2006) were granted for 30 years. A section 102 application for the inclusion of the Rietkuil Vhakoni (1916PR) prospecting right into the Dorstfontein West mining right was timeously submitted.

The Forzando complex consists of two mining rights, Forzando South (380MR) and Forzando North (381MR), both executed in June 2013 for 16 years. The renewal applications of the Kalabasfontein prospecting rights (1035PR and 1170PR) were approved and executed in June 2015 and a section 102 for the inclusion into the Forzando West (1066PR) prospecting right into the Forzando South mining right was timeously submitted. ECC has reasonable expectation that the approval will not be withheld. The application for renewal of the prospecting right of Legdaar (1846PR) was submitted in early 2015 and approval is pending.



Figure 6: Locality map for ECC mining and prospecting rights

4 GOVERNANCE

The Exxaro annual estimation and reporting process is managed through the Exxaro geosciences policy and associated mineral resource and reserve reporting, and mineral resource estimation procedures. Both policy and procedures are aligned with the guidelines of the SAMREC Code and, for South African coal reporting, SANS (SANS 10320:2004).

The policy and procedures dictate technical requirements for estimation and reporting, and include guidelines on methodologies, processes and deliverables. Procedures are also implemented for the geophysical, rock engineering, geotechnical, structural geology, tenure management, hydro-geological and mine-planning disciplines that prescribe methodologies and minimum standards for compliance.

Table 1: Exxaro reporting structure

	Exxaro reporting governance framework														
Regulatory	Governance	Deliverables	Assurance												
JSE Listings Requirements (section 12)	Geosciences policy Geosciences, mineral asset management	Annual resource and reserve estimation schedule	Annual review and update of policy and procedures Competent person's												
SAMREC Code (2009) table 1	and exploration strategy	Mineral resource and reserve fact packs	critical skills register update and review												
SANS (SANS 10320:2004) JORC Code	Exxaro mineral resource and reserve reporting procedure	Annual operation/project mineral resource and reserve report	Annual individual mineral resource and reserve report review and lead competent person sign-off												
(2012)	Exxaro mineral resource estimation procedure	Consolidated Exxaro mineral resource and reserve report and statement (CMRR)	Applicable competent person and technical team sign-off												
	Exxaro mineral reserve estimation procedure		Internal and external review/audit process												

5 COMPETENT PERSONS

Exxaro applies three levels of 'competency' to estimating mineral resources and ore reserves, namely:

- Competent person (as defined in the SAMREC and JORC codes) at each operation who officially takes responsibility for estimating and reporting mineral resources and/or ore reserves at operational level
- Technical specialists who contribute in any way to estimating mineral resources and/or ore reserves and are named and sign-off on each operation's mineral resource and ore reserve statement. Technical specialists could include geologists, mining engineers, geohydrologists, geotechnicians, financial experts, economists, etc.
- Person/s designated to take corporate responsibility for the mineral resource and ore reserve estimates
 presented in the consolidated report. This definition clearly differentiates the competent person on an
 operational level from the person(s) who takes overall corporate responsibility for the mineral resource
 and ore reserve estimates presented in this report.

Exxaro's mineral resources and ore reserves have been estimated or supervised by the competent persons listed in appendix A, Table 19 on an operational basis in accordance with the SAMREC Code for South African properties and the JORC Code for Australian properties. All competent persons have sufficient relevant experience in the style of mineralisation, type of deposit and/or mining method(s) under consideration and/or being mined and for the activity they have taken responsibility for, to qualify as 'competent persons' as defined in the applicable codes at the time of reporting. The appointed competent persons have signed off their respective estimates in the original mineral resource and reserve statements for the various operations, and consent to the inclusion of the information in this report in the form and context in which it appears in the consolidated mineral resource and reserve report. Technical specialists who contributed to estimating the operation's mineral resources and ore reserves are included in the original documentation, where their contributions are specified and their signatures appear.

Exxaro lead competent persons are appointed by the Exxaro management team. The Exxaro lead mineral resource competent person is Henk Lingenfelder, a member of the Geological Society of South Africa (GSSA) and registered (400038/11) with the South African Council for Natural Scientific Professions. He has a BSc (hons) in geology and 20 years of experience as an exploration and mining geologist in coal, iron ore and industrial minerals.

The Exxaro lead mineral reserve competent person is Chris Ballot, a mining engineer registered (20060040) with the Engineering Council of South Africa. He is a mining engineer with 19 years of experience in iron ore, mineral sands and coal in various technical and management roles.

6 RISK, LIABILITY AND ASSURANCE

Assurance is implemented on a three-tier system, aligned with the guidelines of the Exxaro mineral resource and reserve reporting procedure and summarised as follows:

Tier 2	governance framework while ensuring accountability and consequence management.
Tior 2	Internal reviews scheduled on a three-year cycle. The intent is to verify compliance with Exxaro's
	technical specialists. Technical assurance is managed against dedicated checklists.
Tier 1	comprising Exxaro lead resource and reserve persons, competent persons, domain experts and
	Resource and reserve estimation is undertaken as per Exxaro's governance framework. Sign-offs are

In 2015, tier 1 assurance was undertaken for Arnot, Matla, Leeuwpan, Thabametsi project, Belfast pand the TCSA acquired mineral assets of Dorstfontein, Forzando and Eloff. The resource fact packs for these operations/projects indicated that an update or review of the resource estimate was required, either due to additional information being available or on recommendations from external audits. On tier 2, reviews of Grootegeluk, Matla and Leeuwpan mineral resources and reserves that support the applicable business plans were undertaken. Recommendations are documented and tracked.

For the Belfast project, recommendations received from the external audit by Mineral Corporation in 2014 were considered and an updated resource estimate was generated based on Exxaro drillholes only. The results indicated that the tonnage and qualities difference between the two models is insignificant (<5% across all seams) although there would be a profound impact on the resource classification due to Exxaro drillholes being drilled on a 500m x 500m grid. Noting the insignificant difference as well as the fact that the historical drillholes included in the model had been reviewed and validated, the decision was taken to proceed with the current geological model. However, the tier 1 assurance process indicated the need to realign in terms of resource classification and this minor update is reflected in Table 2.

An external resource and reserve audit by Ukwazi Group was undertaken for Thabametsi project and results reflected a high standard of resource and reserve estimation.

7 GROUP SUMMARY OF RESOURCE AND RESERVE ESTIMATES

This document indicates Exxaro's mineral resources and ore reserves remaining as at 31 December 2015. Mineral resource and ore reserve figures are not an inventory of all mineral occurrences drilled or sampled, but a realistic record of those, which under assumed and justifiable technical and economic conditions, may be economically extractable currently and in future.

Mineral resources and ore reserves are reported inclusive of mineral resources that have been converted to ore reserves and at 100%, irrespective of the percentage attributable to Exxaro. An exception is reporting for Gamsberg and Black Mountain, because figures received from Vedanta plc (JORC Code) represent mineral resources excluding ore reserves and reported on 31 March 2015. Detailed explanations for year-on-year movements are provided in Chapter 10: Ancillary resource and reserve information by operation.

Highlights

- Commissioning and ramp-up of GG7 and GG8 beneficiation plants as well as the first-of-its-kind cyclicoperated coal slimes ponds facility at Grootegeluk mine
- First-time reporting of ore reserves for Thabametsi project phase 1 (IPP) and mineral resources for Zonderwater project in Waterberg coalfields
- Start of mining operations at Eerstelingsfontein, NBC
- Acquiring Total Coal South Africa (TCSA), now ECC
 properties

Emerging issues

- Pending capital improvement approvals from Eskom for the Matla life-of-mine plan (LoMP) concluded feasibility studies
- Evaluation of reasonable and realistic prospects for eventual economic extraction (RRPEEE) aligned with new expected SAMREC and SANS publications
- Closure of Inyanda and Tshikondeni mine operations
- Review of Arnot operating model

Lows

- Ceasing mining activities at mine 1 Matla as a result of pillar instability
- Expiry of the Eskom coal-supply agreement creates uncertainty on Arnot's future operating model

Priorities

- Expected executive management ruling on OI project at Leeuwpan mine
- Review ECC's LoMP
- Approval of Thabametsi mining right
- Conclusion of Belfast project environmental appeals

Table 2: Coal resources reported for 2015

		% attrib	_	20	15	20	14	
Commodity	Operation ¹	to Exxaro	Resource category	Tonnes (Mt)	Grade ²	Tonnes (Mt)	Grade ²	% change
Cool	Arnot mine ³		Measured	138,5	Raw coal	126,1	Raw coal	
Mpumalanga	(UG/OC)	100	Indicated	64,3	Raw coal	45,7	Raw coal	
	(captive market)		Inferred	21,3	Raw coal	78,5	Raw coal	
			TOTAL	224,1	Raw coal	250,3	Raw coal	-10
	Resource	s inside Life	of mine plan	26,2		66,3		
Coal	Matla mine (>18MJ/kg,		Measured	466,9	Raw coal	383,5	Raw coal	
Mpumalanga	26% DAV) (UG)	100	Indicated	201,1	Raw coal	254,6	Raw coal	
· -	(00)		Inferred	159,3	Raw coal	176,6	Raw coal	•
			IUIAL	827,3	Raw coal	814,8	Raw coal	2
Coal	Matla mine (Low CV	100	Indicated	40,9 54.3	Raw coal	52,1	Raw coal	
Mpumalanga	<30% Ash) (UG)	100	Indicated	92.0	Raw coal	52,5 80.3	Raw coal	
			TOTAL	185.2	Raw coal	192 9	Raw coal	-4
			Measured	516	Raw coal	435	Raw coal	
Coal	Matla mine Total (UG)	100	Indicated	255	Raw coal	307	Raw coal	
Mpumalanga	(captive market)	100	Inferred	241	Raw coal	266	Raw coal	
			TOTAL	1 012	Raw coal	1 008	Raw coal	0.5
	Resource	s inside Life	of mine plan	495		532		0,0
			Measured			1 20	Raw Coal	
Coal	Inyanda mine 4	100	Indicated	Resources	s Depleted	1,20		
Mpumalanga	(OC)	100	Inferred					
			TOTAL			1.20	Raw coal	-100
	Resource	s inside Life	of mine plan			1,20		
			Measured	146,7	Raw coal	144,5	Raw coal	
Coal	Leeuwpan mine	100	Indicated	,				
wpumalanga			Inferred	3,7	Raw coal			
			TOTAL	150,3	Raw coal	144,5	Raw coal	4
	Resource	s inside Life	of mine plan	120,3		120,3		
0 1	M C L		Measured	163,7	Raw coal	168,0	Raw coal	
Coal Moumalanda	Matube mine ³	50	Indicated	13,0	Raw coal	13,0	Raw coal	
mpumalanga	(00)		Inferred	2,1	Raw coal	2,1	Raw coal	
			TOTAL	178,8	Raw coal	183,1	Raw coal	-2
	Resource	s inside Life	of mine plan	127,6		124,4		
Coal	NBC mine ⁶		Measured	23,4	Raw coal	27,0	Raw coal	
Mpumalanga	(North Block Complex)	100	Indicated					
1 0	(00)		Inferred					
			TOTAL	23,4	Raw coal	27,0	Raw coal	-13
	Resource	s inside Life	of mine plan	9,8		15,3		
Coal	Glisa South project ⁷	400	Measured	20,0	Raw coal	20,0	Raw coal	
Mpumalanga	(OC) (prospecting)	100	Indicated	47,1	Raw coal	47,1	Raw coal	
	(prospecting)		TOTAL	9,4	Raw coal	9,4 76 E	Raw coal	
			Management	76,5	Raw Coal	76,5	Raw coal	-
Coal	Belfast project 8	100	Indicated	81,1 22.4	Raw coal	83,2 24 2	Raw coal	
Mpumalanga	(OC)	100	Indicated	22,4 21 1		24,2 25.0		
			TOTAL	137.8	Raw coal	133.3	Raw coal	2
	Docouroo	e ineida Lifa	of mine plan	60.1	Ruw Codi	60.1	Ruw Codi	3
			Magging d	00,1	Devices	00,1		
Coal	ECC Dorstfontein	74	Indicated	93,9	Raw coal		Nature	
Mpumalanga	(OC/UG)	74	Indicated	47,0 102.0	Raw cool		NOT REPORTED	
	(20.00)		TOTAL	332.0	Raw coal			
	Docouroo	s insida Lifa	of mine plan	<u> </u>	Itaw Codi			
	Resource		or mine plan	49,3		l		

		% attrib	Pasaurea	20	15	20	14	0/.
Commodity	Operation 1	to Exxaro	category	Tonnes (Mt)	Grade 2	Tonnes (Mt)	Grade 2	change
	ECC Rietkuil Vhakoni		Measured	36,0	Raw coal			
Coal Moumalanga	10	74	Indicated	24,4	Raw coal		Not reported	
mpumalanga	(prospecting right)		Inferred	61,0	Raw coal			
			TOTAL	121,3	Raw coal			
	ECC Forzando mines ¹¹		Measured	57,4	Raw coal			
Coal	(FZON and FZOS)	74	Indicated	38,0	Raw coal		Not reported	
wpumalanga	(UG)		Inferred	25,5	Raw coal			
			TOTAL	120,9	Raw coal			
	Resource	s inside life-	of-mine plan	22,0				
			Measured	21,5	Raw coal			
Coal	ECC Forzando projects	74	Indicated	32,3	Raw coal		Not reported	
Mpumalanga	12		Inferred	15.4	Raw coal		·	
			TOTAL	69,3	Raw coal			
			Measured	31.2	Raw coal			
Coal	ECC Schurvekop	49	Indicated	8.7	Raw coal		Not reported	
Mpumalanga	1063PR ¹³		Inferred	0.5	Raw coal			
			TOTAL	40.4	Raw coal			
			Measured	6.0	Raw coal			
Coal	ECC Tumelo mine	40	Indicated	0,0			Not reported	
Mpumalanga	(UG)	40	Inferred				Notreponed	
			TOTAL	6.0	Raw coal			
			Monourod	0,0	Deve coal			
Coal	ECC Eloff project	E 1	Indicated	9,7 230.3	Raw coal		Not reported	
Mpumalanga	(prospecting)	51	Indicated	239,5	Raw coal			
			TOTAL	220,3 475 5	Raw coal			
			Magazinad	473,5	Raw coal	2.442	Developed	
Coal	Grootegeluk mine 14	100	Weasured	3 298	Raw coal	3 443	Raw coal	
Limpopo	(OC)	100	Indicated	983	Raw coal	1017	Raw coal	
			Interred	247	Raw coal	259	Raw coal	
	Deserves	a transfola 116a	IUIAL	4 528	Raw coal	4 / 19	Raw coal	-4
	Resource	s inside life-	or-mine plan	3 307		3 5 1 1		
Coal	Thabametsi project ¹⁵	100	Measured	270	Raw coal	0.570		
Limpopo	(OC)	100	Indicated	749	Raw coal	2 579	Raw coal	
	(prospecting)		Interred	2 916	Raw coal	2 249	Raw coal	
			IOTAL	3 935	Raw coal	4 828	Raw coal	-18
Coal	Waterberg North		Measured					
Limpopo	project (OC)	100	Indicated					
	(prospecting)		Interred	2 253	Raw coal	2 253	Raw coal	
			IOTAL	2 253	Raw coal	2 253	Raw coal	-
Coal	Waterberg South		Measured					
Limpopo	project (OC)	100	Indicated					
	(prospecting)		Inferred	895	Raw coal	895	Raw coal	
			TOTAL	895	Raw coal	895	Raw coal	-
Coal	Zonderwater project		Measured					
Limpopo	(prospecting)	100	Indicated	22,7	Raw coal		Not reported	
			Inferred	51,2	Raw coal			
			TOTAL	73,9	Raw coal			
Coal	Tshikondeni mine 16		Measured	3,7	Raw coal	3,7	Raw coal	
Limpopo	(UG/OC)	100	Indicated	25,1	Raw coal	25,1	Raw coal	
	(captive market)		Inferred					
			TOTAL	28.8	Raw coal	28,8	Raw coal	-
Coal	Moranbah South		Measured	481,9	Raw coal	481,9	Raw coal	
Australia	project ¹⁷ (UG)	50	Indicated	222,5	Raw coal	222,5	Raw coal	
	(prospecting)		Inferred	28,0	Raw coal	28,0	Raw coal	
			TOTAL	732,4	Raw coal	732,4	Raw coal	-

Footnotes for Table 2:

- Rounding figures may cause computational discrepancies
- All changes more than 10% are explained
- Figures are reported at 100% irrespective of percentage attributable to Exxaro and refer to 2015 only
- Tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt
- Coal resources are quoted on a mineable tonnage in-situ (MTIS) and air-dried basis
- Coal resources are quoted inclusive of coal resources that have been modified to coal reserves unless otherwise stated
- Resources inside life-of-mine plan refer to total mineable tonnes in-situ (MTIS) resources within LoMP layout
- 1 Operation refers to operating mine or significant project. Mining method: OC open-cut, UG underground
- 2 Coal qualities are reported in Table 3 and quoted on MTIS and air-dried basis

3 Change and movement in categories is the result of an update of the geological model and refinement of the classification

methodology. The change of resources inside life-of-mine reflects the change in ore reserves

4 The mine is currently in closure and all resources and reserves have been depleted

5 Estimates are as received from Anglo American Thermal Coal and were not audited by Exxaro

6 NBC includes the resource areas of Glisa, Strathrae and Eerstelingsfontein. The decrease is primarily the result of mining depletion (-4,7Mt) and a change in modelling methodology at the Eerstelingsfontein operation (+0,9Mt)

7 The project is adjacent to the Glisa (NBC) resource area and is considered an extension of the current operation, pending the conclusion of feasibility studies. A new mining right application was timeously submitted in November 2013

8 Movement is a result of refined classification methodology

9 Based on mining rights 119MR, 123MR and 53MR. The complex comprises the East (opencast/underground) and West (underground) operations. Resources inside life-of-mine plan refer to resources in the five-year business plan

10 A section 102 application to include 1916PR into Dorstfontein 119MR was submitted in July 2015

11 Consists of Forzando South (FZOS) where mining is currently taking place and Forzando North (FZON) which is under careand-maintenance. Resources inside life-of-mine plan refer to resources in the five-year business plan

12 Various prospecting rights, of which a number are considered for the Forzando mine extension. A section 102 application to include Forzando West (1066PR) in the Forzando South mining right has been submitted and approval is pending

13 The Schurvekop 1063PR is majority owned by Mmakau Mining

14 The decrease in resources is predominantly a result of mining depletion (-46,1Mt) and a change in estimation methodology (-144Mt)

15 Changes reflect an updated geological model (2013 versus 2010) and classification methodology (SANS 10320:2004 guidelines for multi-seam deposits was used to remain conservative)

16 Tshikondeni, in the process of mine closure, was a dedicated metallurgical coal supplier for Arcelor Mittal. The remaining coal resources reported are located in Makanja (some 25Mt) as well as the Mutale west and Perdeskoen areas (3,7Mt) 17 Estimates are received from Anglo American Metallurgical Coal Proprietary Limited and not audited by Exxaro

Table 3: Coal resource qualities 2015

	Seemlever		Meası	ired reso	ource		Indicated resource					Inferred resource				
Operation	formation	Tonnes (Mt)	CV MJ/kg	%VM	%Ash	%S	Tonnes (Mt)	CV MJ/kg	%VM	%Ash	%S	Tonnes (Mt)	CV MJ/kg	%VM	%Ash	%S
Arnot mine	Seam 2	136,1	23,6	23,9	21,9	1,0	63,4	23,7	23,6	21,6	0,9	20,7	23,9	23,8	20,8	0,9
	Seam1	2,4	24,8	29,6	21,1	1,0	0,9	24,5	29,6	21,5	0,9	0,6	22,1	28,4	27,3	0,6
Matla mine	Seam 2	171,9	23,8	24,2	20,1	0,9	101,8	23,0	23,8	21,5	0,3	101,6	21,9	22,8	24,7	1,4
	Seam 4	295,0	19,8	22,1	30,3	1,1	99,3	20,1	22,4	28,5	1,0	57,7	19,9	22,2	29,3	0,9
	Low CV seam 2	3,7	18,2	20,0	33,6	0,9	18,1	17,1	18,8	34,3	0,3	39,0	17,9	19,2	31,2	0,7
	Low CV seam 4	45,2	17,0	19,8	38,0	1,0	36,2	17,0	19,4	36,7	0,2	43,0	17,6	19,3	35,2	0,9
Leeuwpan mine 1	тс	77,0	15,8	20,6	38,5	1,1						1,28	13,8	12,71	38,1	1,23
	BC	69,6	22,0	17,5	22,5	0,7						2,4	24,9	13,1	28,2	1,0
Mafube mine	Seam 4	11,0	19,2	20,9	32,1	0,9	3,5	17,5	19,2	36,0	0,7	0,9	16,9	19,3	38,7	0,4
	Seam 2	118,8	23,0	23,1	22,4	1,0	6,6	22,8	23,7	23,1	1,0					
	Seam 1	33,9	20,3	22,5	30,8	0,9	2,9	19,9	22,1	32,0	0,9	1,2	22,4	25,5	24,3	0,9
NBC mine	Glisa: total seams	19,8	20,1	21,8	29,6	0,9										
	Strathrae East: seam 2	0,5	25,9	22,3	16,4	0,8										
	Eerstelingsfontein: seam 2	3,1	24,7	22,9	19,0	0,8										
Glisa South project	Seam 2	20,0	19,0	20,3												
Belfast project	Seam 4	1,1	19,9	24,6	33,1	1,5	2,8	13,1	19,0	49,0	1,2	6,1	17,4	21,7	38,3	1,2
	Seam 3	5,1	21,9	23,4	27,3	1,0	2,8	21,9	23,2	27,0	1,3	3,4	21,8	23,7	27,2	2,5
	Seam 2	74,8	25,0	23,3	17,9	1,1	16,8	23,0	21,6	23,2	1,0	24,8	20,4	20,2	30,0	0,8
Grootegeluk mine	Volksrust formation	2 431	12,7	19,4	54,4	1,0	783	13,5	19,2	53,7	1,0	162	13,6	19,5	53,4	1,3
	Vryheid formation	867	23,0	21,8	27,8	1,9	201	31,6	30,9	35,9	12,8	85	22,4	20,8	30,7	1,4

	Seam/layer/		Meası	ired reso	urce		Indicated resource					Inferred resource				
Operation	formation	Tonnes (Mt)	CV MJ/kg	%VM	%Ash	%S	Tonnes (Mt)	CV MJ/kg	%VM	%Ash	%S	Tonnes (Mt)	CV MJ/kg	%VM	%Ash	%S
Thabametsi	T1	123	12,5	20,0	54,6	1,1	255	11,9	19,7	56,2	1,0	1 135	11,5	19,4	57,1	1,1
project ²	T2	122	11,7	19,3	54,8	1,0	404	11,2	19,0	55,9	1,0	1 396	11,2	19,0	55,7	1,1
Waterberg North	Volksrust formation											1 468	10,8	19,0	56,8	0,9
project	Vryheid formation											785	18,1	21,7	36,2	1,8
Waterberg South	Volksrust formation											354	14,1	23,2	44,9	1,1
project	Vryheid formation											541	17,1	21,6	36,1	2,1
Zonderwater project	Zone 3 (Vryheid formation)						22,7	24,3	22,3	20,8	2,2	51,2	23,9	22,3	21,6	2,3
Dorstfontein complex	Total seams	93,9	20,8	20,7	31,2	1,18	47,0	20,7	20,5	31,5	1,13	192,0	20,3	19,9	33,3	1,14
Rietkuil Vhakoni	Total seams	36,0	19,6	21,3	34,9	1,20	24,4	19,4	20,5	35,9	1,23	61,0	18,2	19,3	38,4	1,11
Forzando mines	Seam 4	49,9	22,5	24,8	26,2	1,17	33,4	22,2	23,7	27,7	1,25	11,7	22,2	22,4	28,4	1,19
	Seam 2	7,5	22,8	24,9	24,8	1,48	4,6	22,1	23,4	27,3	1,40	13,8	20,2	21,1	32,5	1,24
Forzando projects	Seam 4	21,3	21,5	23,5	29,6	1,08	32,3	21,2	22,3	30,1	1,22	15,4	21,3	20,7	30,6	1,09
	Seam 2	0,2	17,2	14,6	42,7	1,07	0,0	21,2	16,2	32,2	0,92					
Schurvekop 1063PR	Seam 4	21,5	19,2	21,8	34,0	1,03	2,7	19,0	21,3	34,3	0,87	0,5	19,0	20,4	34,5	0,82
	Seam 2	9,6	21,8	22,9	27,4	1,56	6,1	21,1	22,3	29,3	1,63					
Tumelo mine	All seams	6,0	23,4	25,3	24,9	1,3										
Eloff project	All seams	9,7	19,6	21,6	31,2	1,2	239,3	19,30	20,56	30,52	0,90	227	19,1	19,8	31,2	0,9
Moranbah South project	Goonyella middle seam (GM)	481,9	26,7	18,5	23,7	0,6	222,5	27,3	17,9	21,7	0,6	28,0	28,5	17,0	18,9	0,5

Footnotes for Table 3:

- VM volatile matter, S sulphur, CV calorific value
- Rounding figures may cause computational discrepancies
- Coal qualities are quoted on a mineable tonnage in-situ (MTIS) and air-dried basis
- Tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt

1 TC- top coal, BC- bottom coal

2 Based on Thabametsi bench configuration as defined in the phase 1 feasibility study

Table 4: Coal reserves reported for 2015

		%			2	2015			2	Run-of-	Life-of-			
Commodity	Operation ¹	attrib to Exxaro	Reserve category	ROM (Mt)	Si	aleable proc	duct (Mt)	ROM (Mt)	Sa	leable proc	Mine (ROM) change (%)	plan (LoMP) (years)		
	Arnot mine ²				Export	Thermal	Metallurgical		Export	Thermal	Metallurgical			
Coal Mpumalanga	(OC/UG)	100	Proved					17,1		17,1				
	(captive market)		Probable	17,9		17,0		37,1		37,1				
			TOTAL	17,9		17,0		54,2		54,2		-67	8	
	Inferr	ed resourc	es in LoMP					0,8						
Coal	Matla mine ³	100	Proved	188,3		187,4		140,9		140,2				
Mpumalanga	Mpumalanga (CG) 100 Probable					68,3		84,4		84,0				
			TOTAL	257,0		255,7		225,3		224,2		14	10+	
	Inferr	ed resourc	es in LoMP	46,9				67,7						
									A-gra	ade export	steam coal			
Coal Moumalanda	Inyanda mine ⁴	100	Proved		Reserves depleted 0,20						0,14			
mpanlalanga	(00)		Probable					0,97		0,59				
			TOTAL					1,17	0,73					
					Export	Thermal	Metallurgical		Export	Thermal	Metallurgical			
Coal	Leeuwpan mine ⁵	100	Proved	18,7	0,6	7,2	4,1	27,8	1,2	11,4	4,1			
Mpumalanga	(OC)	100	Probable	80,5	1,6	10,1	27,8	81,3	1,6	7,4	27,9			
			TOTAL	99,2	2,2	17,3	31,9	109,1	2,8	18,8	32,0	-9	14	
Coal	Mafube mine 6	50	Proved	2,5	1,4	0,4		5,8	2,9	1,4				
Mpumalanga	(OC)	50	Probable	119,4	51,7	22,4		113,0	48,4	21,1				
			TOTAL	121,9	53,1	22,8		118,7	51,3	22,5		3	18	
	Inferr	ed resourc	es in LoMP	0,9	0,2	0,4		0,9						

		%			2	2015			2		Run-of-	Life-of-	
Commodity	Operation ¹	% attrib to Exxaro	Reserve category	ROM (Mt)	S	aleable proc	duct (Mt)	ROM (Mt)	Sa	ileable proc	luct (Mt)	(ROM) change (%)	mine plan (LoMP) (years)
Cool	NBC mine ⁷ (North Block				Export	Thermal	Metallurgical		Export	Thermal	Metallurgical		
Mpumalanga	Complex)	100	Proved	9,2		7,3		11,5		9,2			
	(00)		Probable										
			TOTAL	9,2		7,3		11,5		9,2		-20	2
Coal Mpumalanga	Belfast project (UG/OC)	100	Proved Probable	45,7	35,3	8,1		45,7	35,3	8,1			
			TOTAL	45,7	35,3	8,1		45,7	35,3	8,1		-	17
	Inferr	ed resourc	es in LoMP	0,5				0,5					
Coal	ECC Dorstfontein	74	Proved	12,2	7,2				Not	enerted			
Mpumalanga	(UG/OC)	74	Probable	8,1	4,3				NOU				
			TOTAL	20,3	11,5								5
	Inferr	ed resourc	es in LoMP	3,6	2,0								
Coal	ECC Forzando	74	Proved	7,0	5,8				Not	enorted			
Mpumalanga	mines ⁹ (UG)	/-	Probable	4,5	3,7				NOU	eponed			
			TOTAL	11,5	9,5								5
	Inferr	ed resourc	es in LoMP	0,3	0,2								
					Coking	Thermal	Metallurgical		Coking	Thermal	Metallurgical		
Coal	Grootegeluk mine	100	Proved	2 679	120	1 138	78	2 724	95	1 243	90		
сттроро			Probable	537	33	219	11	537	23	248	11		
			TOTAL	3 216	153	1 356	89	3 261	118	1 491	101	-1	30+
	Inferr	ed resourc	es in LoMP	67				69					
Cool	The here ato;				Coking	Thermal	Metallurgical						
Limpopo	project ¹⁰	100	Proved	109		107							
			Probable	21		20							
			TOTAL	130		127							30+

Footnotes for Table 4:

- Rounding figures may cause computational discrepancies
- Figures are reported at 100% irrespective of percentage attributable to Exxaro and refer to 2015 only
- Tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt
- Inferred resources in life-of-mine plan (LoMP) refer to inferred resources considered for the life of mine plan
- Coal reserves are quoted on a run-of-mine (ROM) reserve tonnage basis which represents tonnages delivered to the plant at an applicable moisture and quality
- Saleable reserve tonnage represents the product tonnes of coal available for sale on an applicable moisture basis
- All changes more than 10% (significant) are explained
- 1 Operation refers to operating mine or significant project. Mining method: OC open-cut, UG underground

2 The Arnot coal-supply agreement (CSA) with Eskom expired on 31 December 2015. A review of the life-of-mine plan based on Exxaro's reasonable cost assumptions was conducted to identify commercially viable ore reserves. Due to current uncertainty about the CSA, only these reserves have been included and in the probable category

3 The increase reflects additional drilling with layout and mining method changes in the LoMP

4 Mine currently in closure, all resources and reserves have been depleted

5 The movement in Reserves is a result of mining depletion (-7,3Mt) and disposal of ODS and ODN reserves (-2,6Mt). Boundary pillar was left between ODS and ODN to address safety concerns. Reserve OI area has been downgraded to Probable as a result of the pending Feasibility study

6 New area added to reserve after environmental authorisation granted. Estimates are received from Anglo American Thermal Coal and were not audited by Exxaro

7 Change primarily the result of mining (-4,4Mt) and reflects the change in the resource base

8 Estimates reflect current five-year business plan of Dorstfontein complex and it is therefore pertinent to caution on possible material reserve changes in 2016 from current LoM studies

9 Estimates reported reflect current five-year business plan of Forzando complex and it is therefore pertinent to caution on possible material reserve changes in 2016 from current LoM studies

10 Reserves reported for the first time based on the conclusion of phase 1 feasibility study. The 30-year LoM is based on phase 1 independent power producer (IPP) mining-pit configuration

Table 5: Coal reserve qualities 2015

		Ther	mal saleal	ole (prove	d + probat	ole)	Metallu	rgical sale	eable (pro	ved + prob	bable)	Coking saleable (proved + probable)					
Operation	Seam/layer	Tonnes (Mt)	CV MJ/kg	%VM	%Ash	%S	Tonnes (Mt)	CV MJ/kg	%VM	%Ash	%S	Tonnes (Mt)	CV MJ/kg	%VM	%Ash	%S	
Arnot mine	Seam 2	17,0	23,3	26,3	25,2	1,1											
	Seam 1																
Matla mine	Seam 4	95,0	22,5	22,6	20,4	1,0											
	Seam 2	162,0	18,5	20,9	31,4	0,9											
Leeuwpan	TC	14,9	23,0	21,5	25,3	0,5	8,8	24,6	19,3	15,4	1,3						
mine	BC	2,3	22,1	20,1	28,2	0,4	25,2	25,1	23,6	15,4	0,6						
Mafube mine	Middlings	22,8	22,5	22,7	22,8	0,5											
	Export	53,1	26,5	26,3	13,2	0,5											
NBC	Glisa: Total seams	7,3	22,3	22,1	24,0	1,0											
	Eerstelingsfontein: seam 2	1,9	26,0	21,8	16,7	0,9											
Belfast	Thermal	8,1	21,9	22,4	26,6	1,8											
project	Export	35,3	26,9	24,1	13,7	0,5											
Dorstfontein	Dorstfontein W (ROM)	10,4	21,3	21,5	28,3	0,9											
complex ²	Dorstfontein E (ROM)	8,6	17,4	18,3	41,9	1,4											
Forzando	Seam 2L (ROM)	0,6	20,1	21,7	27,7	1,8											
mines ²	Seam 4L (ROM)	11,0	18,3	22,1	24,9	1,0											
Grootegeluk	Volksrust formation	854	20,5	26,2	34,1	0,9						153	29,1	35,2	10,3	1,1	
mine	Vryheid formation	502	23,0	22,2	27,9	2,0	89	28,1	23,9	14,3	0,6						
Thabametsi	T1	64	12,7	20,0	53,9	1,1											
project ³	T2	63	11,3	19,0	55,7	1,0											

Footnotes for Table 5:

- VM volatile matter, S sulphur, CV calorific value
- Rounding figures may cause computational discrepancies
- Saleable product tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt
- Saleable reserve tonnage represents the product tonnes of coal available for sale on an applicable moisture and air-dried quality basis

1 TC – top coal, BC – bottom coal

- 2 Qualities reported relate to ROM, product qualities are currently being modelled and aligned to Exxaro policies and standards
- 3 Based on Thabametsi bench configuration as defined in phase 1 feasibility study

Table 6: Mineral sands resources reported for 2015

		% attrib to	Pasourco	2015						
Commodity	Operation ¹	Exxaro	category	Tonnes (Mt)	Gra	de	Tonnes (Mt)	Gra	de	% change
Mineral sands KwaZulu-Natal	Hillendale Mine + Braeburn + Braeburn Extension ² (OC)	58,55	Measured Indicated Inferred	12,2	%Ilmenite 2,9		12,2	%Ilmenite 2,9		
			TOTAL	12,2	2,9)	12,2	2,9		-
Mineral sands KwaZulu-Natal	Fairbreeze A+B+C+C Ext +D ³ (OC)	58,55	Measured Indicated Inferred	156,1 55,7 9,0	4,29 2,56 1,92		156,1 55,7 9,0	4,29 2,56 1,92		
			TOTAL	220,9	3,7	6	220,9	3,7	6	-
Mineral sands KwaZulu-Natal	Block P (OC) (mining right)	58,55	Measured Indicated Inferred	40,6	3,1		40,6	3,1		
			TOTAL	40,6	3,1		40,6	3,1		-
Mineral sands KwaZulu-Natal	Port Durnford project (OC) (prospecting)	58,55	Measured Indicated Inferred	142,5 340,1 466,0	3,04 2,75 2,52		142,5 340,1 466,0	3,04 2,75 2,52		
			TOTAL	948,6	2,68		948,6	2,68		-
Mineral sands Limpopo	Gravelotte sand (OC) (mining right)	100	Measured Indicated Inferred	74,9	9,9		74,9	9,9		
			TOTAL	74,9	9,9)	74,9	9,9		-
Mineral sands Limpopo	Gravelotte rock (OC) (mining right)	100	Measured Indicated Inferred	9,7 113,9	23,1 18,2		9,7 113,9	23, 18,	1 2	
			TOTAL	123,6	18,	18,6		18,	6	-
Mineral sands Western Cape	Namakwa Sands mine ⁴ (OC)	58,55	Measured Indicated Inferred	625,0 319,0 63,0	%Ilmenite 2,88 2,25 2,46	%Zircon 0,65 0,58 0,64	404,8 350,5 119,7	%Ilmenite 3,05 2,59 2,19	%Zircon 0,72 0,69 0,55	45.4
			IUTAL	1007,0	2,66	0,63	874,9	2,75	0,69	15,1

		% attrib to	Resource		2015			
Commodity	Operation ¹	Exxaro	category	Tonnes (Mt)	Grade	Tonnes (Mt)	Grade	% change
					%THM		%THM	
Minoral condo	Cooliarlas mins ⁵		Measured	252,0	1,8	303,9	1,8	
Australia	(OC)	43,98	Indicated Inferred	233,0	1,7	235,8	1,6	
			TOTAL	485,0	1,8	539,7	1,8	-10,1
Mineral sands Australia	Cooljarloo west project ⁶ (OC) (prospecting)	43,98	Measured Indicated Inferred	177,0	1,8	104,5	2,0	
			TOTAL	177,0	1,8	104,5	2,0	69,3
Mineral sands Australia	Cooljarloo north west project (OC) (prospecting)	43,98	Measured Indicated	141.6	2.1	141.6	2.1	
	(p. copecti		TOTAI	141.6	2,1	141.6	2,1	_
Mineral sands Australia	Jurien project (OC) (mining right)	43,98	Measured Indicated Inferred	25,6	6,0	25,6	6,0	
			TOTAL	25,6	6,0	25,6	6,0	-
Minoral condo	Dongara project		Measured	105,9	4,0	105,9	4,0	
Mineral sands	(OC)	43,98	Indicated	12,8	4,5	12,8	4,5	
/ 400 4114	(prospecting)		Inferred	37,8	2,7	37,8	2,7	
			TOTAL	156,4	3,7	156,4	3,7	-

Footnotes for Table 6

- %THM percent total heavy minerals
- Mineral resources are quoted inclusive of mineral resources that have been modified to mineral reserves unless otherwise stated
- Rounding figures may cause computational discrepancies
- Tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt
- Figures are reported at 100% irrespective of percentage attributable to other shareholders
- Estimates as received from Tronox at 31 December 2015 and not audited by Exxaro (excluding Gravelotte sand and Gravelotte rock estimates which are prepared by Exxaro)
- All changes more than 10% (significant) are explained

1 Operation refers to operating mine or significant project. Mining method: OC - open-cut, UG - underground

2 Mine is under closure

3 Cold commissioning began in December 2015 with full production expected by June 2016

4 Increase reflects addition of satellite deposits of Houtkraal, Rietfontein and Graauwduinen

5 Decrease in resource tonnes is mainly the result of mining depletion (-47Mt) and geological model adjustments (-8Mt), for a net change of -55Mt

6 Increase at Cooljarloo west project is due to new drilling and revising models, resulting in a net increase of 72Mt

Table 7: Mineral sands reserves reported for 2015

	Operation ¹	% attrib to Exxaro	Reserve category	2015									Life-of- mine				
Commodity				ROM (Mt)	Grade	Total hea	ivy miner	ral (THM)	composition	ROM (Mt)	Grade	composition	change	plan (LoMP) (years)			
					% тнм	% Ilmenite	% Rutile	% Zircon	% Leucoxene		% тнм	% Ilmenite	% Rutile	% Zircon	% Leucoxene		
Mineral sands KwaZulu-	Fairbreeze A+B+C+ C ext.+D ² (OC)	58,55	Proved	139,0	7,1	62,1	3,5	8,4	1,7	139,0	7,1	62,1	3,5	8,4	1,7		
Natal	(mining right)		Probable	45,3	4,6	53,2	3,2	7,3	1,8	45,3	4,6	53,2	3,2	7,3	1,8		
	TOTAL		TOTAL	184,3	6,5	60,52	3,4	8,2	1,7	184,3	6,5	60,5	3,4	8,2	1,7	-	13
Inferred resources in LoMP			6,8						6,8								
Mineral sands	Namakwa Sands mine	58.55	Proved	222,0	8,9	35,5	2,5	9,1	5,4	370,9	7,6	40,0	2,5	9,5	5,8		
Western Cape	(OC)		Probable	503,0	5,6	49,6	2,9	10,7	6,8	296,9	6,3	39,9	2,6	9,9	5,8		
	()		TOTAL	725,0	6,6	43,9	2,7	10,2	6,2	667,8	7,1	39,9	2,6	9,7	5,8	8,6	30+
	Inferi	red resourc	es in LoMP	-						103,0							
Mineral sands	Cooljarloo mine ⁴	43,98	Proved	252,0	1,8	60,6	4,8	9,6	2,5	237,7	2,0	60,9	5,1	9,7	2,5		
Australia	(OC)		Probable	95,0	1,6	62,0	5,1	10,3	2,8								
			TOTAL	347,0	1,8	61,0	4,9	9,8	2,6	237,7	2,0	60,9	5,1	9,7	2,5	46,0	14
	Inferi	red resourc	es in LoMP	-													
Mineral sands	Cooljarloo west project (OC)	43,98	Proved														
Australia	(prospecting)		Probable	105	2,0	60,5	5,4	12,2	2,9	104,5	2,0	60,5	5,4	12,2	2,9		
			TOTAL	105	2,0	60,5	5,4	12,2	2,9	104,5	2,0	60,5	5,4	12,2	2,9	-	
Inferred resources in LoMP			-						-								
Mineral sands Australia	Dongara project (OC) (prospecting)	43,98	Proved	64,6	5,1	48,9	6,1	11,2	2,8	64,6	5,1	49,2	6,2	11,1	2,7		
	(prospecting)		TOTAL	64,6	5,1	48.9	6,1	11,2	2.8	64,6	5,1	49.2	6,2	11,1	2.7	-	20
Inferred resources in LoMP									,-			,			,		

Footnotes for Table 7

- %THM percent total heavy minerals
- Rounding figures may cause computational discrepancies
- Figures are reported at 100% irrespective of percentage attributable to other shareholders
- Tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt
- Reserves are quoted on a run-of-mine (ROM) reserve tonnage basis which represents tonnages delivered to the plant at an applicable moisture and quality
- Inferred resources in life-of-mine plan (LoMP) refer to inferred resources considered for the life of mine plan
- Estimates as received from Tronox at 31 December 2015 and not audited by Exxaro
- All changes more than 10% (significant) are explained
- 1 Operation refers to operating mine or significant project. Mining method: OC open-cut, UG underground

2 Cold commissioning began in December 2015 with full production expected by June 2016

3 Increase in reserves reflects the addition of satellite areas (+24Mt) and geological model updates and adjustments (+56Mt), offset by mining depletion (-22Mt) for a net increase of 56Mt. Decrease in proved reserves is mainly due to mining depletion and downgrade of the East OFSM reserve after conclusion of feasibility studies

4 Mining depletion and sterilisation (-44Mt) was offset by conversion of resources to reserves (+95Mt) and revision of pit shell using latest drilling data with new economic figures (+61Mt), resulting in a net increase of 110Mt

Table 8: Base metals resources reported for 2015

	Operation ¹	% attrib to Exxaro	Resource category			2015								
Commodity				Tonnes		Grade Tonne					Grade			
				(Mt)	%Zn	%Pb	%Cu	Ag g/t	(Mit)	%Zn	%Pb	%Cu	Ag g/t	
Base metals	Black Mountain Mining		Measured	3,6	3,0	3,0	0,4	34,3	4,1	3,1	3,0	0,4	33,8	
Northern Cape	Deeps mine (UG)	26	Indicated	9,3	2,4	2,3	0,5	29,8	10,1	2,4	2,3	0,5	29,3	
	(zinc, lead, copper and silver)		Inferred											
			TOTAL	12,9	2,6	2,5	0,5	30,6	14,2	2,6	2,5	0,5	30,6	-9
Base metals Northern Cape	Swartberg mine (UG) (zinc, lead, copper and silver)		Measured											
		26	Indicated	31,5	0,5	2,4	0,5	25,1	18,8	0,6	2,9	0,5	29,6	
			Inferred	15,5	0,6	3,1	0,5	32,6	24,4	0,5	2,6	0,5	35,6	
			TOTAL	47,0	0,5	2,7	0,5	33,0	43,2	0,5	2,7	0,5	33,0	9
					%Zn	%Pb	%Mn	%S		%Zn	%Pb	%Mn	%S	
Base metals	Gamsberg North mine ² (OC) (zinc)		Measured	42,3	6,5	0,6	0,7	20,2	80,8	6,8	0,6	0,7	21,2	
Northern Cape		26	Indicated	65,0	5,6	0,5	0,6	18,8	73,8	5,6	0,5	0,6	18,7	
			Inferred	27,4	5,4	0,5	0,6	18,1	27,4	5,4	0,5	0,6	17,7	
			TOTAL	134,7	6,1	0,5	0,6	19,6	182,0	6,1	0,5	0,6	19,6	-26
						%	Zn				%	Zn		
Base metals	Gamsberg East		Measured											
Northern Cape	(project) (zinc)	26	Indicated											
			Inferred			9,	8		32,3	9,8				
			TOTAL	32,3		9,	8		32,3		9	,8		-
Footnotes for Table 8:

- % Zn percent zinc, % Cu percent copper, % Pb percent lead, Ag g/t grams per tonne silver, % Mn percent manganese, % S percent sulphur
- Rounding figures may cause computational discrepancies
- Figures are reported at 100% irrespective of percentage attributable to Exxaro
- Tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt
- Estimates as received from Vedanta Resources plc at 31 March 2015 and not audited by Exxaro
- Resources quoted on a mineable tonnes insitu (MTIS) basis and in addition to those converted to ore reserves
- All changes more than 10% (significant) are explained
- 1 Operation refers to operating mine or significant project. Mining method: OC open-cut, UG underground

2 2014 resources were reported inclusive of reserves and 2015 resources are reported in addition to reserves (exclusive)

Table 9: Base metals reserves reported for 2015

		% attrib to	o Reserve category	2015										
Commodity	Operation ¹			POM (Mt)	Grade Contained metal							%	Life-of- mine plan	
					%Zn	%Pb	%Cu	Ag g/t	zinc metal (x1 000t)	lead metal (x1 000t)	copper metal (x1 000t)	silver metal (x1 000t)	change	(LoMP) (years)
Base metals (zinc, lead,	Black Mountain Mining	26	Proved	3,0	2,9	3,7	0,3	39,3	88,8	112,4	9,7	0,12		
copper, silver)	Deeps ² (UG)	20	Probable	6,9	2,5	2,4	0,6	29,9	169,3	166,6	43,2	0,21		
			TOTAL	9,9	2,6	2,8	0,5	33,0	258,1	279,0	52,9	0,32	-15	6
Inferred resources in LoMP		-												
Base metals (zinc, lead, Swartberg ³	26	Proved												
copper, silver)	copper, (UG) silver)	20	Probable	2,0	0,5	2,4	0,5	20,9	11,0	49,3	10,8	0,04		
			TOTAL	2,0	0,5	2,5	0,6	22,2	11,0	49,3	10,8	0,04	-27	6
Inferred resources in LoMP			-											
					%Zn	%Pb	%Mn	%S						
Base metals (zinc, lead, Gamsb manganese, (OC) sulphur)	Gamsberg ⁴	26	Proved	39,1	6,9	0,5	0,8	21,6						
	(00)	20	Probable	9,5	5,5	0,5	0,7	16,6						
			TOTAL	48,6	6,6	0,5	0,8	20,6					-	16
Inferred resources in LoMP			1,8											

Table 10: Base metals reserves reported for 2014

			Reserve category	2014										
Commodity	Operation ¹	% attrib to		ROM		Gra	ade			Contain	tained metal			
		LAATO		(Mt)	%Zn	%Pb	%Cu	Ag g/t	zinc metal (x1 000t)	lead metal (x1 000t)	copper metal (x1 000t)	silver metal (x1 000t)		
Base metals	Black Mountain	26	Proved	3,8	3,0	3,9	0,3	41,5	113,4	147,3	12,1	0,16		
copper, silver)	Mining Deeps ² (UG)	20	Probable	7,9	2,5	2,3	0,6	28,9	194,1	184,6	50,1	0,23		
			TOTAL	11,7	2,6	2,8	0,5	33,0	307,5	331,9	62,2	0,39		
	Inferred resources in LoMP			-										
Base metals (zinc, lead,	Swartberg ³ (UG)	26	Proved											
silver)			Probable	2,8	0,5	2,5	0,6	22,2	13,9	70,5	17,0	0,06		
			TOTAL	2,8	0,5	2,5	0,6	22,2	13,9	70,5	17,0	0,06		
Inferred resources in LoMP			-											
					%Zn	%Pb	%Mn	%S						
Base metals (zinc, lead,	Gamsberg ⁴	26	Proved	39,1	6,9	0,5	0,8	21,6						
manganese, sulphur)	(OC)	20	Probable	9,5	5,5	0,5	0,7	16,6						
			TOTAL	48,6	6,6	0,5	0,8	20,6						
Inferred resources in LoMP			1,8											

Footnotes for Tables 9 and 10:

- % Zn percent zinc, % Cu percent copper, % Pb percent lead, Ag g/t grams per tonne silver, % Mn percent manganese, % S percent sulphur, NA not applicable
- Rounding figures may cause computational discrepancies
- Figures are reported at 100% irrespective of percentage attributable to Exxaro and refer to March 2015 only
- Tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt
- Reserves are quoted on a run-of-mine (ROM) reserve tonnage basis which represents tonnages delivered to the plant at an applicable moisture and quality
- Inferred resources in life-of-mine plan (LoMP) refer to inferred resources considered for the life-of-mine plan
- Estimates as received from Vedanta Resources plc at 31 March 2015 and not audited by Exxaro
- All changes more than 10% (significant) are explained

1 Operation refers to operating mine or significant project. Mining method: OC - open-cut, UG – underground 2 Change in reserve tonnages mainly due to production (-1,35Mt), conversions (+0,25Mt), economic assumptions (-0,31Mt), transfers (+0,09Mt) and reconciliation adjustments (+ 0,06Mt)

3 Change in reserve tonnages are mainly the result of production (-0,25Mt), conversions (-0,05Mt), economic assumptions (+0,15Mt), new information (+0,06Mt), transfers (-0,65Mt) and reconciliation adjustments (-0,01Mt)

4 Reserves are declared after concluding a feasibility study

Table 11: Iron ore resources reported for 2015

	Operation ¹	% attrib to Exxaro	Material type	2015					2014					
Commodity				Measured (Mt)	Indicated (Mt)	Inferred (Mt)	Total (Mt)	Grade Fe %	Measured (Mt)	Indicated (Mt)	Inferred (Mt)	Total (Mt)	Grade Fe %	% change
Iron ore Republic of the Congo (RoC)	Mayoko mine (OC)	roko mine) 100	Transported ore	41	34	0	74	46,1	41	34	0	74	46,1	
			Capping	0	10	0	10	56,1	0	10	0	10	56,1	
			Enriched BIF	0	28	52	80	43,6	0	28	52	80	43,6	
			Transitional BIF	0	20	44	63	35,1	0	20	44	63	35,1	
			Fresh BIF	0	86	482	568	33,4	0	86	482	568	33,4	
			TOTAL	41	177	577	795	36,0	41	177	577	795	36,0	-

Footnotes for Table 11:

- Fe % refers to in-situ Fe content, %Fe percent iron
- Rounding figures may cause computational discrepancies
- Tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt. Resources quoted on a mineable tonnes insitu (MTIS) basis. A 20% Fe cut off was applied
- Figures are reported at 100% irrespective of percentage attributable to Exxaro and refer to 2015 only
- All changes more than 10% (significant) are explained
- 1 Operation refers to operating mine or significant project. Mining method: OC open-cut, UG underground

2 Transported ore consists of primarily hematite clasts in a clay matrix. Capping is hard consolidated ore formed by in-situ supergene enrichment of agglomerated hematite and goethite clasts. Enriched banded iron formation (BIF) is weathered ferruginous quartzites (BIF), enriched through leaching of quartz and oxidation of magnetite to hematite. Similar to enriched BIF, transitional BIF represents an equal to higher magnetite to hematite ratio. Fresh BIF is ferruginous quartzites (BIF) and magnetite ore with limited mineralogical changes

8 ATTRIBUTABLE RESOURCES

Exxaro includes all estimates directly under its management control and estimates of entities in which Exxaro holds an equal or larger than 25% interest. Mineral resources and ore reserves are reported at 100%, irrespective of the percentage attributable to Exxaro.

The percentage attributable tonnage can be deducted from the attributable ownership stated in the summarised mineral resources and ore reserves tables. The summarised tonnages are shown in Table 12.

	Resource	2015	2014		Rosonvo	2015	2014	% change	
Commodity	category	MTIS (Mt)	MTIS (Mt)	% change	category	ROM (Mt)	ROM (Mt)		
Coal	Measured ¹	4 997	4 607	8	Proven	3 066	2 970	3	
	Indicated ²	2 519	4 163	-39	Probable	794	797		
	Inferred ³	7 020	6 050	16					
	TOTAL	14 536	14 821	-2	TOTAL	3 860	3 768	2	
Iron ore	Measured	41	41		Proven				
	Indicated	177	177		Probable	No	reserves decl	ared	
	Inferred	577	577						
	TOTAL	795	795		TOTAL				
Mineral sands	Measured	705	599	18	Proven	351	432	-19	
	Indicated	724	712	2	Probable	409	246	66	
	Inferred	528	541	-2					
	TOTAL	1 937	1 852	5	TOTAL	760	677	12	
Base metals	Measured	11,9	22,1	-46	Proven	11,0	11,1	-2	
	Indicated	27,5	26,7	3	Probable	4,8	5,3	-9	
	Inferred	19,5	21,9	-11					
	TOTAL	59,0	70,6	-16	TOTAL	15,7	16,4	-4	

Table 12: Attributable resource and reserve tonnages

Footnotes for Table 12:

MTIS refers to mineable tonnes in-situ and ROM to run-of-mine reserves

Tonnages are quoted in metric tonnes and million tonnes is abbreviated as Mt

1 The increase in attributable measured resources is largely due to the acquisition of TCSA mineral assets (+178Mt) and conversion of resources at Thabametsi project (+270Mt)

2 Change primarily reflects the conservative classification methodology applied at Thabametsi project (-1 830Mt). This change was marginally offset by the first-time reporting of coal resources at Zonderwater project

3 Increase reflects the acquisition of TCSA mineral assets (+333Mt), updated classification of resources at Thabametsi project (+650Mt) and first-time reporting of resources at Zonderwater project (+51Mt)

9 ESTIMATION METHODOLOGY SUMMARY

9.1 MINERAL RESOURCES

The resource estimation process for mineral resources under Exxaro's control is governed by the group's resource estimation procedure and aligned to the SAMREC Code and SANS 10320:2004 standard. The data used for resource estimation is managed by separate commodity-specific procedures through which core recovery and logging, sampling, quality assurance and quality control, relative density determination and wireline logging standards are enforced.

For coal resources, relative density (air-dried) is determined by accredited laboratories using the Archimedes method in all instances except for Grootegeluk mine and the Thabametsi project, where relative density is determined using a field application of the Archimedes method. A comparative study between the field and laboratory methods was undertaken in 2015, and results indicated there is no significant difference between the two.

ITEM	DESCRIPTION	TIMELINE
Resource fact pack	Lists new information since last estimation, together with a reconciliation between predicted MTIS and actual MTIS. Recommendations from internal/external audits are included.	February
Technical data validation	Technical validation of data to be used for resource estimation, including collar validation, gaps and overlaps checks, data distribution, etc.	March
Data analysis	Entails a review and analysis of the geological integrity and continuity of data in a spatial and geostatistical sense. Includes domaining and structural interpretations.	April
Data modelling	Geovia Minex is used for coal modelling and the Minex growth algorithm is the preferred interpolation technique. ESRI ArcGIS is used for modelling structural features. Sable Data Warehouse (SDWh) or Minex is used for coal compositing and, in both instances, representative substitute values are used for unsampled non-coal material. The geological model and structural interpretation is presented by the resource CP, aided by the relevant technical specialists, to a panel comprising Exxaro lead CP and domain experts for sign-off and approval. Concept-level geological models, where applicable, are compiled for alternative interpretations and these risks evaluated during sign-off. Feasibility-level and LOM-level geological models are based on reviewed and signed-off interpretations.	June
Resource classification	Resource classification is undertaken as per Exxaro estimation procedure and aligned with SANS 10320:2004. Anomalous drillhole data and structurally complex areas are accounted for and resource classification is used to control the adequacy of drillhole data. Separate confidence zones are determined for structural features based on a matrix approach. The effect of extrapolation is controlled by resource classification in which classification domains are not extrapolated beyond half the average drillhole spacing for the classification category. Only points of observation with applicable quality data are used for classification.	August
Estimation and reporting	Resource reporting uses approved cut-offs and geological loss domains followed by completing all necessary reports and audit trails. Exxaro currently uses a systematic review process that measures the level of maturity of exploration work done, the extent of geological potential and security of tenure and associated geological risks to establish an eventual extraction outline (EEO).	October
Review and consolidation	Individual reports are reviewed and corrections effected if necessary. Reports are endorsed by management and used to compile the consolidated mineral resource and ore reserves report.	December

A formal, annually-compiled and signed-off exploration strategy outlines planned activities to investigate areas of low confidence and/or geology or structural complexities to ensure resources with a high level of geological confidence are considered for mine planning. Exploration plans are available as supplementary information to the annual competent person's report (CPR).

The resource estimation process is summarised below and applies to all coal operations and projects under Exxaro's management control. The resource competent person (CP) is actively involved throughout the process and no data is included/excluded without consent from the CP.

9.2 ORE RESERVES

Ore reserves have the same meaning as mineral reserves as defined in the applicable reporting codes. Ore reserves are estimated using the relevant modifying factors at the time of reporting (mining, metallurgical, economic, marketing, legal environmental, social and regulatory requirements). Modifying factors are signed-off before and after reserve estimation by the persons responsible for ensuring that all factors are timeously and appropriately considered. Comprehensive modifying factor sign-off and reserve fact packs that record losses, recoveries/yields and other factors applied are documented in each independent CP's report.

Exxaro is keenly aware of the importance of its mineral assets, both for the short-term profitability of its operations and the sustainability of the company. The optimisation of mineral assets beyond what is generally referred to as mineral resource management is being driven as a priority. Changes in the resources market, increased awareness of protecting the natural environment and changing legislation and statutory requirements demand a change in the utilisation strategy and execution of mining operations. Exxaro continuously assesses the various life-of-mine (LoM) strategic plans to consider the best way of addressing these challenges.

For reserve estimates to be compliant with the life-of-mine policy, the following supporting inputs are required for all reserve estimates: survey, rock engineering, infrastructure and an environmental as well as reserve estimation scoping report.

The following outputs are generated after successfully completing the procedure: validation and verification report, mining block model, exploitation strategy report, mining schedule and equipment strategy report, and reserve estimation report.

At the start of the estimation process, the applicable reserve CP must compile, for every operation, a reserve fact pack report outlining the standards and norms of that operation as well as all relevant planning standards. Also considered are all standards and norms and planning parameters, the geological model, infrastructure and environmental plans together with the structural plan, geotechnical review report, and others. The market strategy, supply contracts and planned volumes

drive the schedule. All operations standards must be signed off by the applicable mine management and reserve CP.

A similar procedure is followed for projects, with the project steering committee fulfilling the role of mine management.

Reserve estimation may be conducted either as required, eg for a project stage evaluation, or as part of the annual mineral resource and ore reserve estimation process. The data conversion, validation and verification report are the first outputs of this procedure.

On receipt of the geological model, the validation procedure is run, and the model is converted into a mining model, after which a report is compiled with possible geological model anomalies, and a comparison of volumes in the geological model and mining model to confirm data conversion has been carried out correctly. This information is signed off as acceptable by the resource CP and manager: strategic mine planning and design.

The following components are included in the LoMP and reserve estimation: exploitation strategy, operational methodology and pit shell.

The exploitation strategy needs to broadly demonstrate the pit/mining economics, in terms of resource boundaries, legal and other, ie servitudes. For example, when converting the resource to reserve, explain the economics, in terms of stripping ratio, underground versus open-pit, etc. Lastly, the extraction sequence of mining different areas in terms of access, economics or other criteria deemed most appropriate.

Operational methodology takes cognisance of:

- Material flow explains the flow of material over time, ie open-pit ex-pit, distances horizontal and vertical; underground – geographical expansion versus stoping; and deep pit – push-back strategy, minimum and maximum stripping curves
- Equipment explains the size and type of equipment for the design, including the life of equipment, major interventions and/or major changes (ie open-pit to underground) over the life of the resource
- Waste dumps (size and position), rehabilitation (main issues and interventions) together with legal and other – indicates licences obtained and required
- Pit shell is the final delineation or envelope of the resource that will be converted to a reserve. The LoMP pit shell is the foundation of the business case and, as such, is based on the most accurate information available at that time
- Measured and indicated resources are used as basis for conversion. The first five years of the LoMP must be covered by at least 80% measured.

Resource volumes/tonnages are converted to reserve tonnages by applying the following mining modifying factors:

- Mining efficiency losses as per average cut thickness. This factor is applied to account for net losses of reserves due to mining equipment selection and mining method. The efficiency factor also accounts for the thickness of the selected ROM and waste horizons relative to selected mining equipment
- Layout losses account for the loss of reserves due to actual mining activities not reaching the defined
 reserve boundary or due to the geometry of the reserve block
- ROM extraction accounts for losses incurred using the selected mining method
- Contamination accounts for waste or inter-burden material unintentionally added to the mining horizon as a result of mining operations and equipment used
- Free moisture accounts for the change in the reserve tonnage due to the addition of moisture from bench-mining operations.

The reserve classification methodology for mineral reserves under Exxaro's control is governed by the Exxaro reserve estimation procedure and aligned to the SAMREC Code and SANS 10320:2004 standard. In most instances, measured resources are converted to proved reserves and indicated resources are converted to probable reserves. If an operation or project has additional constraints, however, ie a supply agreement that has not been finalised or a sales/marketing strategy that limits the profitability of the mine, the measured resources can be downgraded to probable reserves. In situations where this has been applied, it is clearly stated in the footnotes for the reserves tables.

Where inferred resources were considered for life-of-mine plans, the amount (Mt) and effect is always clearly stated. When inferred resources are included in the life-of-mine plan, these tonnages are never scheduled in the first five years of mine life. The rationale for considering inferred resources' inclusion is explained and actions to address this issue are stated. Exxaro does not allow more than 15% of inferred resources to be considered for life-of-mine plans. Any inclusion of inferred resources must be explained and modifying factors and assumptions that were applied to the indicated and measured resources to determine the ore reserves must be equally applied to the inferred resources. However, inferred resources are not converted to mineral reserves and are not stated as part of the mineral reserve. The amount of inferred resources considered for the reported life-of-mine plan is included in the reserve statement.

10 ANCILLARY RESOURCE AND RESERVE INFORMATION BY OPERATION

Supplementary descriptions are provided for projects and operations directly under Exxaro's management control. For projects and operations included in the Exxaro mineral resource and ore reserve statement but in which Exxaro does not have management control, the reader is referred to that company's website for supplementary information (refer to foreword).

10.1 ARNOT COAL MINE

Overview

Arnot mine is 43km east of Middelburg in Mpumalanga, South Africa, and was contracted to supply coal to the nearby Eskom Arnot power station until 31 December 2015. This was achieved by extracting no 2 seam lower (S2L) from two underground shafts, namely no 8 and no 10 shafts, using mechanised mining equipment (bord-and-pillar extraction) while Mooifontein open-cast used conventional truck-and-shovel, roll-over mining method to extract S2L and no 1 seam (S1).



Figure 7: Arnot mine

History

Arnot mine has been producing thermal coal for over 40 years, using various mining methods, predominantly bord-and-pillar (currently mechanical), open-casting and shortwalling between 1995 and 2005.

Arnot had a 40-year coal-supply agreement (CSA) with Eskom, supplying the adjacent Arnot power station, which ended on 31 December 2015. There are, however, still significant areas that can be exploited as thermal coal, based on reasonable economic assumptions. Studies are under way to determine the future exploitation of the existing mineral resources.

Geology

The S1 and S2 are the only coal seams of economic interest in the Arnot mining right area, and these correlate with the typical Witbank coalfield seams. The pre-Karoo basement topography consists of both felsites and diabase intrusives associated with the Transvaal supergroup and Bushveld igneous complex respectively. The Vryheid formation is conformably deposited on top of the reworked glacio-fluvial tillite of the Dwyka group.

Resource evaluation

The long-term geological model was updated in Minex geological modelling software and entailed the inclusion of 160 new drillholes and exclusion of 431 historical drillholes due to geological and survey discrepancies. Some 2 458 drillholes were used for resource estimation, using the Minex growth algorithm. Coal-quality compositing was conducted in Minex on a weighted average basis and signed-off substitute values were used for unsampled in-seam material. The 2015 updated resource classification was based on SANS 10320:2004 guidelines together with consideration of the mine's risk and opportunity domain analysis (RODA) model, the results of which yielded an increase in measured and indicated resources and decrease in inferred resources.



Figure 8: Typical north-south (B-B') section through Arnot geological model (10x vertical exaggeration)

Criteria for estimating mineable tonnes in-situ (MTIS) include visually determined coal thickness and quality continuity, a 1,8m thickness cut-off for underground resources, a 1,0m thickness cut-off for open-castable resources and a maximum ash content of 35% across the resource. A 10% geological loss was applied.

Changes and movements between various categories of the resources are attributed to the following:

Mining depletion: ROM tonnes extracted from 1 January 2015 to 31 December 2015. The depletion was calculated using the 2015 resource model by creating new strings for areas between 2014 and 2015 mined-out masks, accounting for a 2,3Mt decrease. All underground pillars are discounted in this regard as there are no immediate plans for pillar extraction.

Model refinement: A decrease of 21,62Mt was attained through refined data validation and modelling techniques, including S2L correlation and redefinitions. A more stringent approach in resource classification was applied to better comply with the SANS code and Exxaro policy. In addition, the deselection of 415 drillholes due to digital terrain model (DTM) variation contributed to the decrease in the mineral resource.

New information: A total gain of ~1,3 Mt was the result of new drillhole information (160 new drillholes).

Reserve evaluation

From an ore reserve perspective, there has been a significant change due to the expiry of the CSA with Eskom. There are, however, several areas that are still economically viable, based on reasonable Exxaro economic/cost assumptions. The Mooifontein open-cast feasibility study, L9 prefeasibility study and Schoonoord prefeasibility study are impacted by the expiry of the CSA and will be reviewed in 2016.

Reserve evaluation is undertaken at the mine using X-pac software and aligned with the 2015 Arnot LoMP (based on 2014 geological model) as provided by Exxaro mining processes, corporate office. During the reserve estimation process, each of the scheduled polygons is assigned all the parameters required for running the mine's X-pac model, ie seam thickness, relative densities, raw qualities and washability tables, where available and applicable. For the 2015 X-pac model, scheduling was done on 2015 budget tonnes provided by mine management.

As a result of the CSA expiring, the entire reserve base was re-evaluated and only coal that could be extracted economically (based on reasonable assumptions) has been reported as reserves. Due to uncertainty about the CSA, all reserves are reported in the probable reserve category. The primary decrease in reserves is therefore due to the expiry of the Eskom CSA.

10.2 BELFAST PROJECT

Overview

The Belfast project aims to commission an open-cast coal mine in Mpumalanga, South Africa. The mine aims to produce A-grade steam coal for the export market, as well as middlings products of thermal coal for local consumption. The project area, some 10km south-west of the town of Belfast, is accessed via the N4 national road.

In 2015, a study was undertaken to evaluate the effect of using only drillholes drilled by Exxaro versus using all available (historical) drillhole data. For the study, a model that used only data derived from Exxaro-drilled drillholes was compared to a model that included all available drillhole data. The investigation concluded that the quality of historical information was of a standard that would not affect resource and reserve estimations and all validated drillholes could therefore be used with confidence for current and future modelling.

History

From 1967 to 1983, 78 drillholes were drilled. Of these, 43% were drilled by the Fuel Research Institute of South Africa (FRI) and Trans-Natal Steenkoolkorporasie Beperk (TNS). Eyesizwe Mining



Figure 9: Belfast project

Ltd conducted some drilling between 2001 and 2003 and Exxaro Resources' current drilling campaign started in 2008. To date, 153 drillholes have been drilled on the farms Zoekop 426JS, Leeuwbank 427JS and Blyvooruitzicht 383JT.

Geology

The project area is in the Witbank coalfield and consists of four regionally correlated seams and a local seam. In some areas, seam 4 (S4) is weathered away. The seams are generally divided by an upward coarsening cycle of basal carbonaceous mudstone, carbonaceous siltstone, fine-grained sandstone and medium to coarse-grained sandstone. The parting between seam 3 (S3) and seam 2 (S2) consists of two sedimentary cycles. The top cycle is a 2-3m upward fining cycle, followed by a 4-6m upwards coarsening cycle. The strata in which the coal seam occurs consist predominantly of fine, medium and coarse-grained sandstone with subordinate mudstone, shale, siltstone and carbonaceous shale.

Resource evaluation

Evaluation of the Belfast project began in 2007 and several resource estimates have been generated to date. Initial studies focused on data integrity and a complete database validation of the then GBIS database, sourced from Eyesizwe, was completed in 2007 before a geological model comprising Eyesizwe-only drillholes was compiled in 2008. Subsequent geological models, all compiled in Minex geological modelling software and using the Minex growth algorithm, entailed updates with validated Exxaro drillholes and model refinements based on technical integrity. Coal quality compositing is undertaken in Minex on a weighted average basis. Resource classification is based on SANS 10320:2004 guidelines, initially applied using Minex distance-gridding functionality and later changed to hand-drawn polygons to maintain geological continuity. An overview of the estimation history is as follows:

- BF_010107_010208_CS: Concept study model based on validated historical data sourced from Eyesizwe. The data cut-off date was 1 January 2007 and the model was signed-off on 1 February 2008
- BF_010608_010908_PFS_ALT1: An interim model based on the updated concept study model with all Exxaro drillholes available as at 1 June 2008. The model was signed-off on 1 September 2008
- BF_010209_010809_PFS: The final prefeasibility-level model included all validated Exxaro and historical drillholes. Resource classification was based on Minex distance gridding and was discontinuous ('spotted-dog effect')
- BF_010209_010212_BFS: The prefeasibility-level model was updated in 2012 to address minor technical issues in the independent modelling of washability variables. This model was used for the feasibility study and was audited in 2014 by Mineral Corporation. The updated resource classification polygons were considered acceptable by Mineral Corporation
- BF_010209_011015_CS: A concept study model based on Exxaro drillholes only for comparison against the feasibility study model. There was an insignificant difference between the two models, with tonnages and coal qualities being within 5% in most instances. This model estimated marginally higher product yields (<5%) and, to remain conservative, the decision was taken to use the feasibility study model as completed in 2012.



Figure 10: West-east cross section through the 2012 geological model (10x vertical exaggeration)

Resource estimation figures were updated in 2015 due to refined estimation methodology and misalignment between resource and reserve estimates. Reasons for the movements are as follows: **Economic assumptions:** A 5% geological loss factor was applied to the resource and at a minimum thickness of 1m. The net result of this change is a ~7,3Mt decrease in estimated resource tonnes. **Methodology change**: Historically, the classification of resources was conducted strictly according to Minex distance gridding. This approach was changed in 2012 to better reflect the underlying continuity, while adhering to the SANS code. The change resulted in a ~12,5Mt increase in estimated resource tonnes.

Model refinement: The 2012 model update resulted in a ~0,7Mt decrease in estimated resource tonnes.

Reserve evaluation

The 2012 geological model was used for the Belfast bankable feasibility study, together with a geotechnical report dated 2012 (Belfast feasibility study: geotechnical investigation). The geological data was used as supplied and no compositing was necessary in terms of plying. The data was aggregated and averaged from the smaller geological grid sizes of 25m x 25m to the mining blocks that are orientated to the mining direction and 45m x 45m in size.

The reserve model is a replica of the resource model, but with added modifying factors. The level of investigation for the Belfast reserve is a completed and approved feasibility study. The modifying factors used are:

- · Mining method: A modified benching with doze-over strip mining method is used
- Geotechnical: For highwall stability, soft material is mined at least one strip ahead of hard and coalmining activities
- Geohydrological: The pit floor was taken into consideration to minimise water handling in the pit face
- Mining limits: The following mining limits were applied to the resource model:
 - o Economic cut-off
 - Farm boundary cut-off only farms bought for phase 1 of the project were considered
 - Tenure and licence approvals
 - o Seam thickness only seams with a thickness of more than 1m were considered
 - o Environmentally sensitive areas such as waterways and wetlands.
- A factor of 5% was applied to ROM as a mining loss. The quality of coal was considered not to be affected by the mining loss
- A contamination factor of 0,1m of floor (footwall) was added onto the ROM and qualities duly adjusted. The assumption was for a CV of 0MJ/kg and ash of 100%
- The plant is designed to make a primary export product as well as a secondary local thermal product. A slimes loss of 6% and plant efficiency factor of 94,5% were applied to calculate the resultant product.

It is expected that total reserves will be depleted within 17 years, whereas the allowable period as prescribed by the mining right is 30 years. It should be noted that there are resources that fall outside the reserve due to various factors which could increase LoM. An amount of 0,5Mt inferred resources was considered for the LoMP but not converted to reserves. Proved reserves are derived from the

measured resource category. Northern-located measured and indicated resources have not been converted to reserves due to outstanding surface-purchasing agreements.

10.3 GROOTEGELUK COAL MINE

Overview

Grootegeluk is Exxaro's flagship mine, 18km west of Onverwacht and 22km west of Lephalale. It is a surface coal-mining operation on the shallow open-castable portion of the Waterberg coalfield. The past year has been characterised by a major operational adjustment in response to increased production to supply Medupi power station. Mining operations obtained new equipment, accompanied by a major focus on sweating/fully utilising current assets to ensure the required additional ROM volumes were achieved. This was complemented by the full commissioning of two beneficiation plants to process the required power-station product and a larger capacity waste discard system. Although



Figure 11: Grootegeluk mine

there were challenges initially, current full product stockpiles on Grootegeluk and Eskom beds illustrate how the operation has adapted to producing at high tempos.

History

The Waterberg coalfield was discovered in March 1920 during water-drilling operations on the farm Grootegeluk 459LQ, Limpopo. The discovery was followed by a reconnaissance study of the area by two geologists, Dr AL du Toit and HF Frommurze. A few short drillholes were drilled and Trevor & Du Toit (1922) summarised the results, which at the time, amounted to a discovery of scientific interest. The results of a later in-depth study by the Geological Survey and Fuel Research Institute indicated vast resources of metallurgical and non-metallurgical coal.

Iscor (now Exxaro) later acquired property rights to six farms in the Waterberg coalfield, on which 120 holes were drilled. Over a number of years, Iscor obtained bulk samples of coal for coking tests from a prospecting shaft on the farm Grootegeluk. Additional coking samples were obtained from large-diameter drillholes (254mm core).

In May 1973, Iscor started an intensive exploration programme on the six farms originally purchased for a final quantity and quality assessment of the resource on these properties. In 1975, a trial box-cut was established to obtain a bulk sample for beneficiation tests. The outcome of feasibility studies led to Grootegeluk mine being commissioned in 1980 (originally designed to supply semi-soft coking coal as a reduction agent in Iscor's steel-production process).

An agreement was later reached with Eskom to provide coal to a power station with 4 200MW generation capacity. Based on the projected life of this power station (Matimba), a pit layout containing 40 years of saleable thermal coal was designed. In addition to producing power station coal, the mine also produced semi-soft coking coal through a double-stage beneficiation plant, known as GG1.

As the ramp-up of Matimba power station progressed, another beneficiation plant, GG2, was commissioned to augment thermal coal supply to the power station. GG2 is a single-stage beneficiation plant running at an average separation density of 1,95g/cc.

To cope with the full demand of Matimba power station, after it started generating electricity at design capacity, another beneficiation plant, GG3 (crushing and screening only), was brought on line.

As the market for medium to low-phosphorous coal evolved, another beneficiation plant, GG4/5, was commissioned to produce metallurgical coal for direct reduction and other smaller market applications, like the cement and tobacco industries.

In 2013, two additional plants (GG7 and GG8) were erected to supplement what was already the largest coal beneficiation complex in the world to produce coal needed by the Medupi power station. GG7 and GG8 are similar in operation to GG3 and GG2, respectively.

The current pit layout was designed to cater for the remaining Matimba power-station contract as well as for the 4 770MW Medupi power station which started construction in 2007. This new layout was approved in 2012 and came into effect in that year. The remaining reserves reported here are therefore based on the 2012 pit layout.

Geology

Grootegeluk mine is in the Waterberg coalfield which has an east-west striking length of some 88km, complemented by a north-south width of around 40km, that lies in the Republic of South Africa, and

extends westward into Botswana. The coalfield is underlain by the Waterberg group and is faultbounded along the southern and northern margins by the Eenzaamheid and Zoetfontein faults, respectively.

The upper part of the coal deposit, the Volksrust formation (some 60m thick), comprises intercalated mudstone or carbonaceous shale and bright coal layers. It displays a well-developed repetition of coal-shale assemblages that can be divided into seven discrete sedimentary cycles or zones (zone 11 – zone 5). The terms 'zone' and 'sample' are used in the Waterberg coalfield instead of 'seam' and 'ply' due to the site-specific intercalated nature of the coal and shale. The Volksrust formation is classified as a thick interbedded seam deposit type according to the South African guide to the systematic evaluation of coal resources and coal reserves (SANS 10320: 2004).

The Vryheid formation (roughly 55m thick) forms the lower part of the coal deposit and comprises carbonaceous shale and sandstone with interbedded dull coal seams varying in thickness from 1,5m to 9m. Due to its nature, the Vryheid formation is classified as a multiple seam deposit type according to the South African guide to the systematic evaluation of coal resources and coal reserves (SANS 10320: 2004). There are five coal zones in the Vryheid formation, predominantly dull coal, with some bright coal developed at the base of zones 2, 3 and 4. Due to lateral facies changes and variations in the depositional environment, these zones are characterised by a large variation in thickness and quality. It appears that these zones depreciate in a westerly direction as observed within the mining rights area due to lateral facies changes.

Resource evaluation

Resource evaluation at Grootegeluk is an extensive process and entails coal analysis and beneficiation simulation in Sable database software and geological modelling in Minex, using the Minex growth algorithm. Separate coal and shale (stratigraphically identified) samples are taken and these need to be composited first into combined coal/shale samples and subsequently into benches. The washability tables present proximate analyses from fractional densities of 1,35g/cm3 to 2,2g/cm3 and coal product simulation is undertaken in Sable and modelled in Minex. Approximately 611 drillholes were used resource estimation, of which 444 contained coal-washability analyses. Resource classification is largely based on SANS 10320:2004 guidelines for thick interbedded coal and incorporates geostatistical studies that justify a 500m x 500m drill spacing for measured resources. A 0,5m thickness cut-off and reconciliation-based bench-specific geological losses are applied to convert GTIS to MTIS. Refining the estimation methodology resulted in a minor decrease of ~144Mt, with mining depletion accounting for a ~46Mt decrease.



Figure 12: Typical west-east section through Grootegeluk geological model

Reserve evaluation

X-pac mine scheduling software is used to derive remaining saleable reserves from ROM reserves contained in the approved pit layout. After converting the geological model's grids to the appropriate format, the floor, roof and thickness data as well as quality data for each bench is imported into the X-pac model. With this model, validations are performed to evaluate the data for possible mistakes, such as incremental yields for each bench rising with increases in relative float densities. The resource category areas are also loaded into the X-pac model for reserve categorising purposes. Insitu indicated resources are converted to probable in-situ mineable reserves and in-situ measured resources are converted to proved in-situ mineable reserves. The reserve model is on the LoM level of investigation.

10.4 THABAMETSI PROJECT

Overview

The Thabametsi project aims to commission an open-cast coal mine in Limpopo, South Africa. The project area is 22km west of the town of Lephalale and adjacent to Exxaro's Grootegeluk mine. The project area is divided into a northern open-cast portion, and a southern underground area. The northern portion aims to produce power station coal for an on-site independent power producer (IPP). This portion (phase 1) of the project has reached feasibility stage in its project life cycle and studies on the southern project area are ongoing.

History

Drilling on the Thabametsi project area began in 1979 during a regional exploration of the Waterberg conducted by Iscor. This regional investigation was prompted by positive results on adjacent farms, where Grootegeluk mine began production in 1980. As part of this regional exploration, one drillhole was drilled on all farms of interest. On farms where results were promising, follow-up drilling was

conducted in 1980/81. During this time, eight drillholes were drilled on four of the five Thabametsi farms: McCabesvley, Jackalsvley, Zaagput and Vaalpensloop.



Figure 13: Thabametsi project

In 1988, two drillholes were drilled on the remaining farm, van der Waltspan, to complete the regional exploration of the Thabametsi project area. All regional exploration during this time, except the drillholes on van der Waltspan, was conducted through rotary core diamond drilling using an NQ-sized (47,5mm) core barrel. The drillholes on van der Waltspan used a T6-146 (123mm) sized core barrel. In 2008, exploration activities began in earnest on the project area. Since the start of the latest drilling programme, 61 drillholes have been drilled on Thabametsi at a cost of R49,7 million. All drillholes completed on the project site since 2008 were made using a T6-146 sized core barrel to produce a 123mm diameter core.

Geology

The geology is similar to Grootegeluk's geology but increased weathering and deteriorating coal qualities necessitated a different bench configuration. A cross section through the geological model is presented in Figure 14.

Resource evaluation

Resource estimation and data-compositing methods are aligned to the methodology applied at Grootegeluk and described above. In recent years, five models have been built for the Thabametsi project area. The model versions and their purpose are summarised in Table 13. Each model is named according to the abbreviated operation or project name, data cut-off date, model completion date and level of study. Resource classification is, throughout the Volksrust and Vryheid formations, based on SANS 10320:2004 guidelines for multi-seam deposits. This approach is recognised as more conservative than also applying guidelines for thick interbedded type deposits as well as the classification methodology applied at the adjacent Grootegeluk mine. It was chosen to remain conservative at feasibility study level and it is envisaged that the classification methodology will be reviewed once a geostatistical study into optimum drillhole spacing is finalised in 2016. Some 112 drillholes were used for resource estimation, all of which contain coal-washability data. A thickness cut-off of 1m and 5% geological losses were used for the estimation of MTIS.

MODEL VERSION	SHORT NAME	DESCRIPTION					
		The 2010 Grootegeluk model (Minex) which also covered					
GG 010210 LT	2010 GG	Thabametsi. It was based on data until February 2010 as used for					
00_010210_01	2010 00	all previous Thabametsi resource statements, except where					
		otherwise stated.					
		The 2013 Grootegeluk model (Minex) also covered the					
		Thabametsi area and was based on data until 1 February 2013					
GG_010213_010713_L	GG2013	and was signed off in July 2013. This is a long-term (LT) model					
Т		for Grootegeluk, meaning it is an update of a model scenario					
		used for LoM planning. This model was audited by Golder					
		Associates and deemed fit for purpose.					
TRM 010213 110214		The model was undertaken to consider the big bench (T1, T2)					
PES ΔI T1	TBM2014	mining scenario for the prefeasibility study. It was based on data					
		until 1 February 2013 and was signed off on 11 February 2014.					
	TBM2014	The model was undertaken as a block model (Surpac) to evaluate					
TBM_010213_300914_		vertical variation within the big bench. This model was at concept					
CS	model	study as it provided the maximum possible detail to allow options					
	model	(such as bench configuration) to be evaluated, ie a sample model.					
		Once the bench configuration was decided, it was modelled at					
TBM 010215 300315		bankable feasibility study level using all available data in Minex					
BES	TBM2015	software. The data cut-off is 1 February 2015 and sign-off was					
		end of March 2015. This model was audited by Ukwazi Mining					
		Solutions and was deemed to be of a high standard.					

Table 13: Resource estimation history for Thabametsi project

The 2010 geological model was used for resource statements until 2015 and this has resulted in a change in estimated resources. These changes are explained below.

Detailed explanations for resource movements are as follows:

Economic assumptions: There have been two changes in economic assumptions. Bench 7B, which was included as part of the resource in the 2014 report, is now excluded. It is currently envisaged that the Thabametsi project area will be mined open-cast for the top benches (Volksrust) and underground for the bottom benches (9, 11 and 13). This will make mining 7B uneconomical due to low qualities. The exclusion of bench 7B results in a ~105,6Mt decrease in the reported resource. The second

change is the inclusion of bench 13 as it was excluded in figures reported in 2015. Following further evaluation, it was concluded that there is a reasonable and realistic prospect of eventual economic extraction. The addition of bench 13 results in a 96,3Mt increase in reported resources. The net effect of the change in economic assumptions is an overall decrease in reported resources of ~9,3Mt. **New information:** 28 new drillholes since constructing the 2010 model resulted in an increase of some 225Mt.

Model refinement: Unlike the 2010 model, the 2015 model is unfaulted. The change in approach was due to low confidence in the position and existence of interpreted faults. The effect of the model refinement is an increase of around 75Mt (1,55%). The structural interpretation is considered for reserve evaluation in two-dimensional format.

Methodology: A 5% geological-loss factor and 0,5m thickness cut-off was applied to the total resource to cater for the effect of weathering and faulting, resulting in a decrease of ~207Mt. **Transfer:** There was a decrease of some 976Mt as a result of the conservative classification methodology. This resulted in resources previously classified as inferred being downgraded to reconnaissance.



Figure 14: Cross section through 2015 Thabametsi geological model (10 x vertical exaggeration)

Reserve estimation

For phase 1 feasibility study, the X-pac mine scheduling software is used to derive remaining saleable reserves from ROM reserves contained within the approved pit layout. After converting the geological model's grids to the appropriate format; the floor, roof and thickness data as well as the quality data for each bench is imported into the X-pac model. With this model, validations are performed to evaluate the data for possible mistakes, such as incremental yields for each bench are rising with increases in relative float densities. The resource category areas are also loaded into the X-pac model for reserve categorising. In-situ indicated resources are converted to probable in-situ mineable reserves and in-situ measured resources converted to proved in-situ mineable reserves. The reserve model is on a bankable feasibility project level of investigation.

10.5 DORSTFONTEIN COMPLEX

Overview

Dorstfontein complex, illustrated below, lies just north of the town of Kriel, in Mpumalanga, South Africa. The complex comprises the underground Dorstfontein West (DCMW) operation and the opencast Dorstfontein East (DCME) mine. Dorstfontein complex is on the farms Welstand 55IS, Rietkuil 57IS, Fentonia 54IS, Dorstfontein 71IS, Vlakfontein 72IS and Boschkrans 53IS and occupies an area of 8 733ha.

DCMW has been in operation since 1997, exploiting the S2L by underground means. The mine runs three CM sections and one drill and blast section. Historically, while resource estimation has always been done in-house, reserve estimation has occasionally been outsourced to external consultants. Even though resources were robust in 2015, the mine's reserve estimation stood at 18 months LOM at the beginning of 2014. It is in this context that a feasibility study was previously done on the S4L seam, at DCMW, as a replacement for S2L.

DCME started operating in 2011 and has since run continuously as a truck-and-shovel operation. Seams exploited are S4, both S4U and S4L, and S2, both S2U and S2L, predominantly. However, where thicker than 1,0m, S5, S3 and S1 are also mined. Most mining in 2015 took place from two well-developed open-cast areas in the north-eastern corner of the mining right. As is the case with DCMW, DCME resources are estimated in-house while, historically, reserve estimation was outsourced to consultants. The strategy is to exploit open-castable coal first and go underground once open-cast reserves are exhausted.

Exploration work in 2015 concentrated on gap filling and defining, more closely, areas of basement slopes, where the S2 would thin and dip towards the basement, at DCMW. At DCME, exploration drilling has focused on a previously unexplored extension, north-west of pit 1.

Except for the feasibility study done before 2014 on the S4 seam at DCMW, no further studies were done in 2015 other than updating resource and reserve estimates to comply with Exxaro policy and procedures.

History

Exploration history

Since the mid-1950s, the Dorstfontein complex has been evaluated through various exploration phases guided by a number of different companies. Exploration tools comprised diamond core or percussion drilling with appropriate coal-analysis techniques and geophysical surveys, the latter aimed at identifying positions of dolerite intrusions. To date, 1 590 drillholes have been drilled, covering the 7 822ha complex. This translates to a drillhole density of over 11 drillholes per 100ha. Ground and aerial magnetic surveys were undertaken between 1995 and 1997, supplemented by airborne surveys in 2007 to cover the remaining properties.



Figure 15: Dorstfontein complex

Mining history

DCMW is currently mining the S2L, on the southern portion of the farm Dorstfontein 71IS, for export and inland metallurgical markets. First coal was in 1997, by Anglovaal (Pty) Ltd. DCMW produced around 900kt ROM per annum at its peak. Current production is over 500kt per annum. In 2015 the mine produced over 650kt ROM. Coal is beneficiated in a heavy medium coal-washing plant for various sizes of product. A small amount of 'nuts' and 'peas', sold to the inland market's ferrochrome and charring plants, is produced.

DCME is the only open-cast mine in the ECC portfolio. First coal was in 2011, by TCSA. Where S2 and S4 are thicker than 1,0m, the S5, S3 and S1 are also mined. The mine produces a 5 400kcal/kg export product with mining operations outsourced to Mutual Construction Company (MCC). DCME reached a production milestone in 2014 when the mine achieved over 3 200kt ROM.

Geology

Dorstfontein complex is on the northern margin of the Highveld coalfield between the towns of eMalahleni (Witbank) in the north and Bethal in the south. The Highveld coalfield extends from Nigel and Greylingstad in the west to Davel in the east, with its eastern boundary formed by a straight line joining Hendrina, Davel and Morgenzon. Dorstfontein complex is on the Smithfield Ridge, the boundary between the Highveld and Witbank coalfields. Basement rocks in the area comprise pre-Karoo rocks, ie Transvaal supergroup, the Waterberg group, and intrusives of the Bushveld igneous complex. These are overlain uncomformably by diamictites and associated glaciogenic sediments of the Dwyka group of the Karoo supergroup. Dwyka rocks are overlain by sediments of the Vryheid formation of the Ecca group. The coal measures of the Highveld-Witbank coalfields are hosted in the

Ecca group, which comprises several formations: Pietermaritzburg, Vryheid and Volksrust. All coal seams in the area are hosted in the Vryheid formation which ranges in thickness from 80m to 300m.

Five major coal seams are present in the area, named from the base upwards:

- No 1 seam (S1)
- No 2 seam (S2 subdivided into S2L and S2U)
- No 3 seam (S3)
- No 4 seam (S4 subdivided into S4L and S4U)
- No 5 seam (S5).

Numerous Jurassic dolerites (dykes and sills) intruded the Vryheid formation at various stratigraphic levels in the area. These intrusions tend to negatively influence stratigraphy and coal qualities in places. The distribution of the lower coal seams is strongly influenced by basement topography while the distribution of the upper seams is controlled by present-day topography. Most affected by basement topography are S1 and S2. Seams often thin and sometimes pinch out over and against palaeo-highs. Strata (including coal) are often faulted, although displacements are rarely more than 1m. Faulting is not tectonically controlled, but the result of differential compaction during burial and lithification. Younger seams, such as S4 and S5, are less affected by basement topography than they are by present-day topography.

Structural displacements, resulting from intrusions of dolerite sills through seams, often complicate the mining of seams. In the Dorstfontein area, strata of the Permian Vryheid formation – comprising sandstone, mudstone, carbonaceous rocks and coal itself – are exposed on surface. Locally these rocks are interrupted by the surface expression of the northwest-southeast striking Smithfield Ridge, which consists of a variety of volcanic rocks of the Transvaal supergroup, as well as intrusives of the Bushveld igneous complex. Seams of economic interest in the Dorstfontein complex are S2L and S4L, although S2U and S4U are also exploited in the DCME open-cast operation.

Resource evaluation

Some 2 800 drillholes were used for resource evaluation and drillhole distribution is relatively constant across the mining right areas, with higher concentrations noted in the two active mining right areas of DCMW and DCME. Lower drillhole concentrations are noticeable in the only prospecting right area as well as in the Vlakfontein mining right. The nature of the dolerite intrusions is such that current drillhole density is inadequate for accurate modelling of the dolerite, leading to a geological loss being applied in areas of concern, based on the reasonable probability of geological loss not recognised through quality directly from drillhole information.

Although historical drillhole data was included in the model, a conservative approach has been taken when using this data. Drillholes that do not correlate with surrounding drillholes were excluded rather than recorrelating these in the interest of confidence. The decrease in the number of drillholes through this process resulted in a lower concentration of drillholes used, mostly in the Vlakfontein prospecting right, which is subsequently reflected in the reported mineral resource classification.

For drillholes used in the model, all raw data was composited in Sable Data Warehouse, on a perseam basis. Wash data was composited on a per-seam basis within Minex, weighted by relative density and yield. Resource modelling and estimation was undertaken in Geovia Minex, using the Minex growth algorithm and based on validated drillhole data until August 2015. The geological model was created independent of structure as no faults have been identified in the complex, except for zones where the sill transgresses seams and displaces them in a 'pseudo-fault' manner. Geologicalloss domains have been grouped, by percentage geological loss per seam, into those affected by the proximity to a basement high and possible seam thinning or weathering (50% loss), dolerite (20% loss) and the base geological loss (10% loss). A thickness cut-off of 1m was applied and maximum ash content was limited to 50%. Extrapolation was restricted to 2 000m where, in most cases, this extrapolation has been omitted through drillhole spacing as well as limiting boundaries and resource classification. In terms of resource classification, SANS 10320:2004 guidelines were adopted and based on coal-washability points of observation. Classification domains were downgraded based on uncertainty surrounding the effect of dolerite, basement highs and anomalous drillhole data.



Figure 16: NW-SE section through DCMW (10x vertical exaggeration)

Reserve evaluation

The identified mining blocks were reserved from the 2015 updated geological model and technical factors, on an in-situ basis, such as seam thicknesses, densities, tonnages, quality and washability characteristics were estimated per block. Some mining blocks at the periphery of the mineable resource, as laid out by technical services, had to be excluded on the basis of the seam thickness being too low. Results were adjusted for geological confidence, mining contamination, extraction factors and mining efficiency. The resulting calculated ROM tonnes per block and associated coal qualities were used as the basis of the mining schedule.

Due to time constraints resulting from the finalisation of the purchase of TCSA, the estimates reported reflect the current five-year business plan of the Dorstfontein complex. It is therefore pertinent to

caution on possible material ore reserve changes in 2016 from current exploitation Studies and developing life-of-mine plans. These studies are currently conducted in Exxaro to ensure alignment of ECC operations with Exxaro policies.

10.6 FORZANDO

Overview

The Forzando complex, illustrated below, is in Mpumalanga province, 10km north of Bethal, 55km south-east of Witbank and 140km east of Johannesburg. The complex comprises two underground mines, Forzando North (FZON) and Forzando South (FZOS). Forzando complex covers 12 113ha over the farms Weltevreden 193IS, Koppie 228IS, Bankpan 225IS, Geluk 226IS, Halfgewonnen 190IS, Uitgedacht 229IS, Kalabasfontein 232IS, Schurvekop 227IS, Legdaar 78IS, Rensburgshoop 74IS and Kafferstad 79IS. Currently, only FZOS is in operation with FZON under care-and-maintenance.

FZON started operating in 1995, exploiting mainly S4L and a small amount of S2L in a downthrown block.



Figure 17: Forzando complex

FZOS is currently exploiting the S4L using bord-and-pillar mining. The mine runs four CM sections, and a plan to open the 5th section in 2016 is being investigated. FZOS started operating in 2006. Exploration work in 2015 focused on increasing the level of confidence, understanding the lateral continuity of the seam being exploited and understanding the general geological structure. Most drillholes were drilled to below the Vryheid formation, to better understand the pre-Karoo depositional environment and obtain more information on dolerite structures prevalent in the area.

History

Exploration history

The Forzando complex has been prospected by a number of mining groups in the past. Anglo American Corporation was the first to conduct exploration programmes between 1966 and 1969. Other companies that explored the complex include General Mining, Gold Fields and Anglovaal. Further exploration work was undertaken by TCSA from 2000. A total of 2 480 drillholes have been drilled to date, translating to a density of over 11 drillholes per 100ha.

Several geophysical surveys were undertaken from 1992 to 2002, including a high-resolution total field and vertical gradient airborne magnetic survey (1992), an aerial survey to acquire data for construction of a digital terrain model (2009) and a Dighem electromagnetic and magnetic airborne geophysical survey over the Schurvekop property (2012).

Mining history

Mineral rights were first acquired in the 1980s by Anglovaal Minerals. First coal at FZON was in 1995 by Anglovaal Minerals. FZON exploited mainly S4L and a small amount of S2L. The mine was a flagship operation for TCSA until 2004. It produced roughly 2 300kt ROM per annum at its peak between 2002 and 2004. FZON produced a 5 800kcal/kg export product with mining operations outsourced to G&B contractors. The mine operated with three production CM sections. Surface infrastructure includes a coal-washing plant linked to the main Richards Bay Coal Terminal (RBCT) via a privately owned railway loop and a rapid coal-loading facility.

FZOS mine has been operating since 2006, exploiting the S4L. After FZON was placed under careand-maintenance, FZOS became the flagship ECC underground mine, operating four production CM sections, achieving around 170kt of ROM per month. FZOS used to produce a 5 800kcal/kg export product. The product was changed to 5 400kcal/kg at the beginning of 2015 to capitalise on the significant yield differential of 10% between the two products. The mine uses the coal-washing plant and rapid coal-loading facilities at FZON.

Geology

The Forzando complex – comprising Forzando North and Forzando South mines and contiguous prospecting right areas – is in the north-eastern corner of the Highveld coalfield, separated from the Witbank coalfield by the pre-Karoo Smithfield Ridge. Basement rocks comprise Rooiberg felsites and granites of the Bushveld Lebowa suite. These felsites and granites are often palaeo-weathered to a depth of several metres. Diabase has been recorded in the western end of the complex. Because of the proximity of the Forzando complex to the edge of the basin, only an abbreviated Karoo sequence is present. This package comprises the Dwyka, characterised by tillites, diamictites and varvites, and Vryheid formation, consisting of an arenaceous sequence of sandstones and conglomerates with subordinate siltstones and coal seams.

Diverse paleo-environments including transgressive shorelines, lacustrine, fluvial and deltaic, have been recognised. The entire suite of five seams exists with the thickest and most ubiquitous being the S2, S4 and S5 seams. S1 is restricted to palaeo lows while S3 only occurs on the western side of the adjacent Forzando West (FZOW) prospecting right. Seam splitting is a common feature. Local Forzando nomenclature recognises the following seams from the base upwards: S1, S1 lower, S2, S2 leader, S3, S4 and S5.

Most exploited is S4, whose internal composition is remarkably consistent. The S2, which presents challenges of rapid seam-width variability, was also mined at Forzando North. Remaining seams are either too thin, laterally inconsistent, poor quality or impractical to mine. During the late Jurassic era, dolerite intrusions, in the form of dykes and sills, displaced the coal seams with devolatilisation or burning of some areas of coal.

Resource evaluation

Drillhole distribution (some 1 750 in total) is relatively constant across the mining right areas, with higher concentrations noted in the mining right areas of FZON and prospecting right of Schurvekop, and lower drillhole concentrations in the prospecting right areas of Legdaar and Kalabasfontein. Historical drillholes were used for resource evaluation provided there was correlation with the surveyed DTM and surrounding drillholes. For drillholes used in the model, all raw and wash data was composited in Sable Data Warehouse, on a per-seam basis.

Resource modelling and estimation was undertaken in Geovia Minex, using the Minex growth algorithm, and based on validated data until December 2014. Geological losses were applied based on reconciliation information and resource classification was undertaken using coal-washability points of observation and aligned to SANS 10320:2004. A 1,0m thickness cut-off and 50% maximum ash content was applied.

Reserve evaluation

The 2015 reserves have been determined using the following coal seams and assumptions:

- S2L from Forzando North
- S4L from Forzando South (only the five-year mine schedule).

Inferred resources have been included in the scheduled blocks from 2019. Additional drilling is planned to upgrade these areas into classifiable resources and subsequent reserves.

Forzando North has been on care-and-maintenance since March 2014.

Due to time constraints in finalising the purchase of TCSA, the estimates reported reflect the current five-year business plan of the Forzando complex. It is therefore pertinent to caution on possible

material reserve changes in 2016 from current exploitation studies and developing LOM plans. These studies are being conducted by Exxaro to ensure alignment of the ECC operations with Exxaro policies.

10.7 MATLA COAL MINE

Overview

Matla is in the Kriel district of Mpumalanga, some 20km west of Kriel, 50km south-west of eMalahleni (Witbank) and 30km south of Ogies. Matla is an underground operation with three mines – mine 1, mine 2 and mine 3 – all supplying coal directly to Eskom's Matla power station via conveyor belt. At the current extraction rate, Matla is projected to be in production until at least 2033, although the mining right is due to lapse in 2025. Exxaro has a reasonable expectation that the renewal of the mining right will be approved.

The lowlight of 2015 was the suspension of the mine 1 shaft due to pillar instability. This resulted in the production target not being achieved and overall qualities being slightly lower than the required customer specifications: heat values of 17,85MJ/kg against a minimum specification of 19,50MJ/kg.

Given the pillar instability issues at mine 1, the strategy for the year was to increase production from the two other shafts to ensure the required quality specification. One of the sections was moved from mine 1 to mine 2 to make up for production tonnes and qualities for mine 1.

Two feasibility studies were completed in 2015, the north-west (NW) access project and shortwall replacement project. The objective of these projects is to establish access to future reserves that are at a sub-optimal distance from current infrastructure. The NW project entails establishing an incline and decline to access reserves above and below current workings.

The shortwall replacement project entails bringing in additional continuous miner (CM) sections to make up for production when the shortwall ground is finally depleted. All projects form part of the exploitation strategy as per the life-of-mine plan (LoMP).

The percentage of inferred resources inside the LoMP has decreased from ~30% in 2014 to ~18% in 2015 and is expected to decrease further in 2016 after significant drilling and the annual resource and reserve estimation update for Matla. The inferred resources do not fall within the five-year business plan for the mine and the risk is actively managed by an extensive drilling programme, as illustrated in Table 17.

History

The construction of Matla began in 1976 and the mine came into full production in 1983, supplying all



Figure 18: Matla Mine

its bulk production to the nearby Eskom-owned Matla power station. Over the years, the mine has drilled around 2 000 (excluding water) drillholes to quantify the volume and quality of coal in the mine area, and to determine the lateral continuity of coal seams. In addition to drilling, an aeromagnetic survey across the mine area was conducted to investigate the presence and behaviour of igneous intrusions and other structures.

Various hydrogeological studies have been undertaken to understand the groundwater regime and continuous monitoring of groundwater is in place. The emphasis is on monitoring the impact of mining on the groundwater resource, both from a quantity and quality point of view.

Matla currently exploits seam 4L (S4L) and seam 2 (S2). In the past, it also exploited seam 5 (S5).

Geology

Matla is in the Highveld coalfield, immediately south of the Witbank coalfield. The coalfield is host to up to five coal seams contained within the middle Ecca group sediments of the Karoo supergroup. The stratigraphic sequence in the mine area includes five coal seams that can be correlated with seams found in the Witbank coalfield. The principal economic seams currently exploited are S2 and S4L, with mining of S5 terminated in 1998 due to high levels of contamination and the subsequent increase in abrasivity. Coal seams in the area are generally flat and continuous, with subsequent igneous activity resulting in displacements and devolatisation of coal seams at places.

Resource evaluation

Geological modelling was undertaken using Geovia Minex to create a full-seam and select-seam model using the Minex growth algorithm. A DTM signed off by the mine surveyor was used to create the topography for Matla.

A total of 1 956 available drillholes were exported from the Geobank database, of which 309 were drilled in 2015. After validating the geological database of Matla, including statistical analyses to identify and address anomalous data, 25m x 25m grids for the roofs, floors, thicknesses and qualities of the full S5, S4L and S2 as well as the select S4L and S2, were modelled. The data was composited per seam in Minex on a weighted average basis.

Resource classification is based on SANS 10320:2004 and undertaken separately for S4L and S2 due to certain drillholes not being drilled through to S2 from S4L. Criteria for MTIS included a 1,8m thickness cut-off for S4 and S2, 1,0m thickness cut-off for S5, minimum dry ash free volatiles content of 26%, and a minimum air-dried CV content of 18MJ/kg.

For 2015, there was an increase of some 22Mt due to new information from additional drilling as well as refining the mined-out polygon. A further 15,5Mt increase is attributed to model refinement, including revised seam correlations. A decrease of around 16Mt is due to mining depletion in 2015.





Reserve evaluation

The reserve model is based on the 2015 updated geological model. A select mining horizon is defined by inspecting all drillholes, resulting in the compilation of a reserve model within the Minex software. This select horizon is defined in conjunction with the rock-engineering department, which is also involved in the reserve estimation process, especially in project areas. Detailed rock engineering studies, logging, sampling and testing of rock material are conducted continuously.

Three criteria are used to determine the practical safe mining height with the best-possible coal qualities:

- Mining equipment maximum and minimum production height
- The best-possible coal qualities in the equipment height

• A selection that will result in a competent roof beam to protect the workforce and equipment.

Environmental and hydrogeological conditions are considered during the reserve estimation process. Areas underlying wetlands and other eco-sensitive areas are excluded and a high safety factor is factored underneath rivers where environmental approvals have been obtained. The updated hydrological model for Matla is used to predict the impact on water resources due to mining. The model is updated with monitoring data continuously collected in the mine right area.

The ore reserve is estimated using the mining scheduling programme X-pac and supported by CADopia. There was a total increase of 32Mt in the reserve, primarily due to an update in the mineral resource (22Mt), modifications to the mining layout and mined-out polygons (18Mt) and mining (-8Mt).

The accuracy and confidence of the predicted ore reserves and qualities are considered fairly high, with predictions and actuals in terms of both qualities and quantities mined out being close.

10.8 LEEUWPAN COAL MINE

Overview

Leeuwpan coal mine is 10km south-east of the town of Delmas, 80km east of Johannesburg and 70km south-east of Pretoria in Mpumalanga. It lies alongside the R50 secondary road and is serviced by a rail track that includes a rapid load-out station. The mine is equipped with rapid load-out facilities and this is the preferred means of coal offtake. Leeuwpan mined 6,57Mt ROM in 2015 and sold 3,68Mt of product.

The focus for 2015 was to conclude the OI feasibility study for Leeuwpan. This study will have a significant impact on Leeuwpan's LoM if it is not approved and executed. The final study will be completed and presented to Exxaro management for approval in June 2016, with planned construction of the OI box cut to begin in 2017.

On an operational level, the mine continues to drive innovation by addressing the entire value chain of resources and reserves. The top five operational excellence projects for 2016 aim to increase the throughput and economic extraction of coal at Leeuwpan:

- Project 1 increase reserve flexibility
- Project 2 increase operator availability
- Project 3 increase truck availability
- Project 4 increase DMS plant throughput
- Project 5 reduce production cost.



Figure 20: Leeuwpan coal mine

History

Iscor bought the Leeuwpan coal reserve from Southern Sphere in 1988. Kumba's exploration started in 1990, which led to opening a box-cut for mining in 1992. Mineral rights to Leeuwpan were originally owned by Kumba Coal Pty Ltd, a 100% owned subsidiary of Kumba Resources Limited. After unbundling Kumba Resources in 2006, the mineral rights were ceded to Exxaro Resources.

Exploration continued year on year over the whole project area, systematically increasing geological confidence and defining coal reserve blocks in more detail. The majority of resources at Leeuwpan are currently at 100m x 100m drill-spacing, depending on infrastructure and wetland restrictions. Areas with high geological variability have a smaller drilling grid size to increase the confidence level of the various resources.

Geology

Two coal seams have been identified at Leeuwpan: upper coal seam (TC) and bottom seam (BC). BC correlates with seam 2 of the Witbank coalfield and TC with seams 4 and 5.

Factors controlling geological and grade continuity are mainly surface weathering, significant variation in seam thickness due an undulating tillite floor and devolatilisation and weathering due to dolerite intrusions (sills and dykes). These geological risks have been managed by extensive drilling campaigns in recent years, where the drilling grid was reduced to 100m spacing on average, and down to 50m spacing as required in some areas. This information has been used to update the
structural model for the mine and, together with pit-mapping information, has been integrated into a risk and opportunity domain analysis (RODA) tool for production, geotechnical risk management and grade-control purposes.

Resource evaluation

The drillhole density is shown Table 14 and separate geological models are compiled for each resource based on this validated drillhole information. Additionally, a Lidar digital terrain model that has been signed off by the Exxaro group surveyor is used for topographical modelling. Modelling is undertaken in Geovia Minex software where seam roofs, floors and thicknesses are gridded using the Minex growth algorithm and validated by cross sections and contour plots. Coal-quality compositing is undertaken in Sable Data Warehouse, using representative substitute values for unsampled non-coal material.

Resource	Drillhole density per 100ha	Drillhole spacing
OI	168 drillholes per 100ha	100m x100m
OL	86 drillholes per 100ha	100m x100m
OJ	103 drillholes per 100ha	100m x100m
UB	307 drillholes per 100ha	100m x100m
OWM	142 drillholes per 100ha	100m x100m
ОН	346 drillholes per 100ha	50m x 50m
OI (inferred)	28 drillholes per 100ha	400m x 400m

Table 14: Drillhole density at Leeuwpan

Modelling is undertaken within resource boundaries that have been delineated based on a minimum seam thickness of 2m, as evident from drillhole information, together with other information used to assess mineability. This implies that the geological models represent total tonnes in-situ (TTIS) of the resource and extrapolation is not required due to TTIS resource blocks falling within the drillhole grid. For conversion to MTIS, a 5% geological loss is applied. At 31 December 2015, 150,34Mt remain as MTIS for the Leeuwpan resources, of which 120,29Mt is reported inside the life-of-mine. The 3,7% variance in MTIS from 2014 is mainly due to depletion (7,2Mt), model refinement (-10Mt), seam redefinition and subsequent exclusion of waste units (-16Mt) and updated resource polygons based on the approved boundary concession (+43Mt).

A stand-alone structural geology model was compiled for the resource blocks. This model was not used explicitly within the Minex model, mainly due to the low level of confidence assigned to the interpreted structures. However, these structures are considered on a risk-based approach for both mine planning and production. The exception lies with modelling the dolerite sill and this was undertaken directly in Minex. To capture the transgressive nature of the sill, seam stratigraphy was distinguished based on its position relative to the sill, ie above or below.

All geological models are completed to feasibility study level and used for these purposes as defined by the mine's business plan.



Figure 21: Typical cross section through Leeuwpan geological model (Moabsvelden)

Reserve evaluation

The reserve model used for Leeuwpan was the 2013 model which was converted from a resource to reserve for scheduling purposes.

Exploration drillholes are selected and validated in the database for modelling purposes. The validated Minex grids are used to create a block model in Surpac (block-model package) and validated again by running standard checks in Surpac. Parts of the resource are excluded because of the proximity of surface infrastructure, watercourses, property boundaries, etc. Coal seams too thin to mine practically (under 1,0m) are merged with adjacent partings.

Resources are converted to reserves by applying a 5% mining loss to MTIS resources. Environmental approvals and associated limitations, social, boundary and legal factors are applied as modifying factors for LoM scheduling. Resources influenced by these factors are excluded from ROM.

Modifying factors

A 5% mining and geological loss is used and reconciliation is used to review mining and geological factors to make the necessary adjustment to the mining model. The detail of modifying factors is shown below.

Table 15: Leeuwpan modifying factors – 2015 versus 2014

Modifying factors (averaged) Block model parameters	2015	2014	
Resources			
Geological losses (%)	5%	5%	
Reserves			
Mining recovery efficiency (%)	10% (C&S)	10% (C&S)	
Mining loss (%)	5%	5%	
Saleable reserves			
	85% (DMS) & 77% (jig)	85% (DMS) & 77% (jig)	
Practical plant yield	Plant efficiency : 88% DMS	Plant efficiency: 98%	
	& 78% jig	DMS & 75% jig	
Forward-looking exchange rate (R/US\$)	R10,94	R9,98	
Planned averaged slope angles	45°	45°	
Other			
Averaged grade cut-off (%) if applicable	2m	2m	
Environmental	OJ	OK, OJ	
Legal	OWM, OJ, ODS	OWM, OJ, ODS	

Reserves OJ, UB and OL are classified as probable reserves pending environmental approvals. This represents 23,95Mt of Leeuwpan's reserves.

Reserve OI (56,54Mt) has been classified as a probable reserve after concluding technical studies and pending approval of the EMP (environmental management plan) amendment to support open-cast mining.

Reserve OL (14,45Mt) has been classified as a probable reserve as a result of pending approval of the EMP amendment to support open-cast mining.

For reserve OB (3,06Mt), a study of current market conditions revealed that these reserves have various market constraints and therefore it is has been included as a probable reserve. Some 50% of reserve OJ (6,44Mt) is either within a 500m blasting radius to the adjacent Thaba Chueu Mining mine or in an environmentally sensitive area and was excluded from reserves. The remainder is included in the LoM.

The LoM at Leeuwpan is 14 years to 2029, compared to the mining right expiry date of 2040.

10.9 NORTH BLOCK COMPLEX

Overview

NBC comprises Glisa (converted mining right), Strathrae (converted mining right), Eerstelingsfontein (executed new mining right) and Glisa South (prospecting, submitted new mining right) resource areas.

The primary operation is the Glisa mine, a multi-seam open-cast mining operation 5km west of Belfast in the Highveld region of Mpumalanga.

A study at the Glisa South project, adjacent to Glisa mine, is at prefeasibility stage, and its mining right application was accepted in June 2012. Given its proximity to Glisa, the resources are expected to be a natural extension of the Glisa reserve base.

The mining method at Glisa and Eerstelingsfontein is normal strip mining. At Glisa there are two pits (Blesbok and block A), and there is one pit at Eerstelingsfontein. NBC supplies thermal coal to three Eskom power stations: Arnot, Tutuka and Komati. Mining activities at Eerstelingsfontein started in February 2015, and its contribution allowed NBC to re-enter other sectors of the domestic market after a hiatus of four years with a B-grade peas product.



Figure 22: NBC locality map with mine and project areas

NBC produced 3,84Mt of ROM (3,36Mt from Glisa and 0,48Mt from Eerstelingsfontein), and 2,84Mt of product (2,80Mt Eskom and 39t peas). The bulk of NBC's ROM (60%) was put through two dry crushing and screening plants, from which the bulk of product (78%) was produced. It was at these plants where different seams were raw blended to meet product specifications. The balance of ROM

was put through a single-stage dense medium separation plant and, during the period under review, it processed 1,51Mt of ROM and produced 0,61Mt of product at a yield of 41%.

As surveyed on 31 December 2015, NBC had ROM stockpiles of 329kt that needed to be beneficiated. Product stockpiles were 156kt.

History

NBC has a long mining history. Historical records suggest that mining at Glisa started in the early 1900s to supply coal to Paul Kruger's railways. The mine is still operational, albeit nearing its end, which suggests a long hiatus at some point between the early days and now. In recent history, until 2006, the mine was an underground operation, focused on exploiting a 'select' portion of seam 2 (S2), which was accordingly referred to as S2S. Open-cast mining started after 2006, exploiting the full complement of the Witbank coalfield seams, and reclaiming S2S left in underground pillars.

Eerstelingsfontein was in project phase until October 2014, when the IWUL was reinstated. Mining activities started in earnest, with first production in March 2015. In Strathrae, mining activities ceased in 2010, and the emphasis since then has been on rehabilitation activities.

Geology

NBC (Glisa) mine resource area is close to the eastern edge of the Witbank coalfield, in the northern part of the Main Karoo basin. All Witbank coalfield seams, ie S1, S2, S3, S4 and S5, occur in the Glisa area, with S2, S3 and S4 seams being of economic importance. The stratigraphy consists predominantly of the different coal seams separated by fine and medium to coarse-grained sandstone, with subordinate mudstone, shale, sandstone and carbonaceous shale.

The Eerstelingsfontein block to the south-east of Glisa comprises gently sloping topography. The coal resource at Eerstelingsfontein is contained in a single seam, S2. This seam occurs as an erosional remnant on high ground at shallow depths, suitable for open-cast mining. The thickness of the coal seam ranges from 0,46m to 3,10m, with an average thickness of 2,29m. The coal seam is overlain by medium to fine-grained sandstone with shaly bands. On top of the whole succession is the overburden material made of sandy soil and regolith. The average total depth to coal is relatively shallow at ~10,7m and the maximum depth to top of coal in the area is around 17,8m. In 2015, mining activities began at Eerstelingsfontein, a positive development given deteriorating coal qualities at Glisa mine.

Resource evaluation

Resource evaluation is undertaken as per the Exxaro resource estimation procedure and based on 88 diamond drillholes, drilled between 2008 and 2013 and spaced some 350m apart. Coal quality compositing is undertaken in Geovia Minex on a weighted average basis and maximum extrapolation is set to 175m. A 0,5m thickness cut-off and 5% geological loss is applied to convert GTIS to MTIS.

Reserve evaluation

The reserve model was generated using X-Pac mine scheduling software, which considers in-situ coal resources as generated from the resource model. For Glisa, where portions of seam 2 select were mined underground, tonnage already mined is subtracted from in-situ coal resources. The reserve model estimate is based on the approved pit layout, which forms the basis of the scheduling. After factoring all technical modifying factors, the reserve model generates an estimate of ROM and resultant saleable product and qualities.

The modifying factors applied are based on known mining and coal-processing methods. The resource and reserve discount factors have been confirmed as realistic by actual reconciliation. The mining method at Glisa and Eerstelingsfontein collieries is surface strip mining, which involves the selective extraction of overburden, interburden and the coal seam(s). Run-of-mine coal is beneficiated via a combination of a dense medium processing plant and two dry crushing and screening plants. The saleable product is sold domestically, primarily to Eskom.

The modifying factors used are:

- Reserves of Glisa block C and Strathrae were excluded
- A portion of Glisa block A was excluded due to an excessive strip ratio
- Mining limits:
 - o Saleable product quality cut-off of 21,86MJ/kg was applied
 - Farm boundary cut-off 9m mining right boundary cut-off was considered
 - Tenure and licence approvals
 - o Seam thickness only seams thicker than 0,5m were considered
 - o Environmentally sensitive areas such as waterways and wetlands (Eerstelingsfontein).
- A factor of 10% was applied to ROM as a mining loss. The quality of coal was considered not to be affected by the mining loss
- A contamination factor of 5% was added to ROM and qualities duly adjusted. The assumption was for a CV of 0MJ/kg and ash of 100%
- The DMS plant yield of 85% and a crush and screen practical plant yield of 99% were applied.

It is expected that total reserves will be depleted within two years. The classification of coal reserves is informed by classification of coal resources. All NBC's reported coal reserves are in the proved category.

10.10 ELOFF PROJECT

Overview

Eloff project forms part of the ECC complex, and lies 75km east of Johannesburg and 18km southwest of Delmas by road. It comprises two prospecting rights (PRs), 273PR and 274PR held by Eloff Mining Company (EMC) and covering 8 635ha.



Figure 23: Eloff project

History

EMC acquired prospecting rights from Southern Sphere Holdings in 1984, along with drilling information from 1977 to 1984 consisting of 344 drillholes. In 1988, 54 drillholes were purchased from Coronade. In 1999, Anglovaal sold its stake of the Eloff prospecting rights to TCSA, now ECC. In 2004, BHP Billiton sold shares to TCSA and Siyanda Resources, leading to the current shareholding:

- 51% ECC
- 29% Siyanda Resources
- 20% South32.

Between 2007 and 2015, EMC drilled 376 drillholes and acquired 36 drillhole logs from Universal Coal in 2009 which are adjacent to Eloff.

Geology

Eloff lies in the Delmas coalfield, which in turn lies west of the Witbank coalfield, north of the Highveld coalfield and along the northern edge of the Main Karoo sedimentary basin. The basement rocks consist of granite of Archaen age, quartzite of the Witwatersrand supergroup, lavas of the Ventersdorp supergroup, dolomites and cherts from the Transvaal supergroup, and shale and sandstone of the Pretoria group. In some areas, diabase and andesite are defined. Glaciated relief that formed during the permo-carboniferous erosion, comprising elongated low ridges and shallow valleys, influenced depositional patterns and peat accumulation. Sediments of glacial origin like tillites, diamictites and varvites, characterise the Dwyka group. Deposited above the Dwyka group is the Vryheid formation which comprises a predominately arenaceous sequence of sandstones and conglomerates with subordinate siltstones, shale and coal seams.

Three major coal seams are present in the area. These are named from the base upwards as bottom, middle and top seams (Figure 24). The middle and top seams are discrete units and can respectively be correlated directly with the Witbank seam 4 and seam5. The bottom seam is a complex coal zone that is difficult to correlate. It is commonly thought to represent a combination of seam 1, seam 2 and seam 3, with the major portion being equivalent to seam 2. Dolerite intrusions during the late Jurassic affected Eloff in the form of dykes and sills.



Figure 24: Seam sequence and splitting at Eloff

Resource evaluation

Resource evaluation was undertaken in Geovia Minex as per the Exxaro Resource estimation procedure. Coal-quality compositing, including the use of representative substitute values, was undertaken in Sable Data Warehouse and extrapolation of data was not required due to the availability of drillhole data beyond the prospecting right boundary.

Criteria for reasonable prospects of eventual economic extraction and estimating MTIS were aligned to a 2012 conceptual optimisation study by external consultants. Open-cast and underground working areas were identified and a 40m depth to BC1 roof was used as a guide to delineate reported blocks. All seams were reported for open-cast and only the BC sequence was reported for underground based on thickness and continuation.

The following cut-offs, together with a 10% geological loss, were applied to obtain reported MTIS:

- Minimum 0,5m cut-off for OC areas and 1,0m for UG areas
- Minimum dry ash free volatiles content of 24%
- Maximum of 35% ash.



Figure 25: Typical north-south cross section through Eloff (10x vertical exaggeration)

10.11 TUMELO

Exxaro's attributable interest in Tumelo is 49%. Exxaro is expected to retain management control over the mine and hence this ancillary section is provided.

Overview

Tumelo mine is in Mpumalanga, 15km north-west of the town of Hendrina and 5km south-east of Hendrina power station. The Hendrina-Middelburg road passes 6km east of the property. An all-weather dirt road linking the town of Hendrina and Hendrina power station runs 500m to the west of the property while the Wonderfontein-Broodsnyersplaas railway line is 2km west with the closest siding being Pullenshope, 3,5km from the property. Tumelo's mining right (116MR) covers an area of 461,9ha over the farm Boschmanskop 154IS and was acquired by Total Exploration South Africa in October 2000. The Boschmaskop project (as Tumelo was known then) would be further explored through diamond drilling by Total Coal South Africa (TCSA). A 2002 feasibility study confirmed the presence of economic coal reserves. The Boschmanskop project would later become known as Tumelo when a mining right was applied for in 2006 in the name of Tumelo coal mines. First coal was recorded in 2009 with Tumelo exploiting S2 by means of bord-and-pillar. Mining was outsourced to SBS Mining (Pty) Ltd, a mining contractor. Using one continuous miner, the mine produced some 700kt ROM at its peak. Initially, ROM coal was custom-washed for an export product at the Shanduka (Glencore)-owned Koornfontein mine washing plant, but would later be carted to Total Coal's Forzando North and washed for a 5 800kcal/kg export product.

Tumelo mine was placed under care-and-maintenance at the end of January 2014 after contract renewal terms could not be agreed between Total Coal and the mining contractor. Following the purchase of TCSA assets by Exxaro in August 2015, the current Tumelo coal mine shareholding is 51% Mmakau Mining and 49% Exxaro Coal Central Proprietary Limited.



Figure 26: Tumelo locality map

History

A total of 132 drillholes have been drilled over the 462,9ha area, resulting in a theoretical drillhole density of 23,5/100ha. Early exploration operators were Senekal Mine and Hanover Mining from which Total Exploration South Africa acquired the surface and mineral rights before transferring these to TCSA.

Geology

Tumelo lies north of the Smithfield Ridge on the north-eastern edge of the Springs–Witbank coalfield. The area is part of the Karoo basin whose stratigraphy is similar to that of Dorstfontein and Forzando with subtle location-induced differences.

Resource evaluation

The Tumelo geology model, unlike those of Dorstfontein and Forzando, has not yet been aligned to the Exxaro resource estimation procedure. The geology model is a Stratmodel (Minescape)-built version and is yet to be converted to Minex. Given incomplete wash fractions and missing values from old and third-party acquired drillholes, eg those drilled in 1990-91, there is a need to redrill some drillholes in areas where mining has not yet taken place.

A geological loss of 10% was applied and resource cut-offs are: minimum 1,5m seam thickness, maximum ash content of 30% (S2) and 35% (S4), minimum CV of 22MJ/kg (S2) and 18MJ/kg (S4) and minimum volatiles content of 16% (S2) and 20% (S4).

10.12 ZONDERWATER PROJECT

Overview

Exxaro has a prospecting right over the farms Zonderwater and Van Wykspan, near the town of Lephalale in Limpopo. The right was successfully renewed for three years to 2016.



Figure 27: Zonderwater project

History

Five drillholes were identified as being drilled on the farm Zonderwater prior to 1972. Following this, two diamond-cored drillholes were completed in the 1980s as part of the regional Waterberg exploration by Iscor. In 2003 and 2004, Kumba Resources completed drilling additional holes on the project area. Three of these were on the farm Van Wykspan, while one was on the farm Zonderwater. This drilling was conducted under an old-order prospecting right and investigations on the Zonderwater project continued in earnest over 2010 and 2011, when 19 drillholes were completed on the project site. These were for resource evaluation and were drilled from surface using either percussion drilling or a combination of percussion and rotary core drilling to produce 123mm cores for sampling.

In 2011, Exxaro applied for extension and conversion of the old-order prospecting right for the Zonderwater project area. This was granted in 2013, and executed in 2014.

In 2013, Exxaro undertook drilling in the north-western portion of the Zonderwater farm as part of routine coal exploration. The location was chosen based on historical exploration results which suggested coal-seam floor elevation differences varied least between drillholes in this area while coal qualities were high. Drilling in this area was carried out on a 500m x 500m grid with the aim of using coal-quality sampling and downhole geophysics to bring the area up to an indicated resource level of confidence.

Geology

The major coal-bearing horizons of the Karoo supergroup are the Volksrust and Vryheid formations in the Ecca group. The Ecca group is underlain by the Dwyka group, a glaciofluvial deposit ranging from gravel to mudstone. The Dwyka group, in turn, is underlain by the Waterberg group, characterised by coarse sandstone and conglomerates and sitting unconformably on the basement which is Bushveld complex in the south-eastern part of the Ellisras basin. Overlying the Ecca are the Beaufort and Stormberg groups. Volksrust formation coals are classified as thick interbedded deposit type while Vryheid formation coals are classified as multiple-seam type.

The total thickness of the coal measures is some 120m. The general dip of the strata is 2° to 4° to the south-east across the Waterberg coalfield.

The upper coal or Volksrust formation is represented by interbedded carbonaceous shales and coal. The vitrinite content in the coal plies towards the top of the Volksrust formation, with a semi-soft coking coal yield. The rest of the Volksrust formation yields varying grades of thermal coal.

The Vryheid formation is locally made up of five distinct coal seams, composed of predominantly dull coal interbedded with minor carbonaceous mudstone and shale. These coal seams are named from bottom upwards as zone 1 through zone 4, with zone 4 further subdivided into zone 4 seam at the top and zone 4A which is interbedded coal and shale towards the base.

Resource evaluation

Resource evaluation was undertaken using Geovia Minex software and the methodology applied was similar to that used at Grootegeluk mine and Thabametsi project. A total of 60 drillholes were used for resource evaluation, 45 of which are located in the Zonderwater and Van Wykspan farms. Resource classification is aligned to SANS 10320:2004 guidelines for multi-seam deposits, and a 2m minimum and 6m maximum thickness cut-offs with 5% geological losses were applied for estimating MTIS. Estimation was constrained to zone 3 which exhibited the highest coal qualities while underground mining limitations were recognised in applying the maximum thickness cut-off of 6m.



Figure 28: Typical north-south section through Zonderwater project

10.13 MAYOKO IRON ORE PROJECT

Overview

The Mayoko iron ore project is a near-term development opportunity in an emerging iron ore province in central West Africa with an existing underutilised heavy-haulage mineral railway passing within 2km of the main prospect. The project is currently in a conceptual phase of study.

The project is 3km from Mayoko Centre in the north-east Niari department of Republic of the Congo (RoC), some 300km by road from the city of Dolisie and a further 150km from the port city of Pointe Noire. The area is in a forest ecosystem comprising dense rainforest vegetation, occurring over an undulating landscape incised by a number of streams and rivers. The deposit itself, as reported, is situated in two small mountains, Mount Lekoumou and Mount Mipoundi.

History

Early exploration between 1929 and 1954 comprised regional and some local mapping. Iron ore mineralisation was discovered during this time.

Between 1960 and 1961, Compagnie Miniére de l'Ogooué (COMILOG) had three drillholes completed (numbers 4, 5 and 6) to depths of 40m and estimated a resource of 6Mt to 7Mt of iron ore with a tenor of 50% to 60% Fe.

In February 1970, under a UN-sponsored programme, a delegation of Romanian specialists visited the Mount Lekoumou deposit and collected a sample weighing several kilograms of the ferruginous crust excavated from a small shaft. Mineralogical, granulometric and chemical tests on this sample revealed elevated tenors in iron and in phosphorus. Under the UN-sponsored programme, chemical analyses of samples from over 40 drillholes were carried out by ICES in 1974 and 1975.

In December 2007, the project was acquired by DMC, with investigation continuing to date. No mining has yet been conducted.



Figure 29: Location of the Mayoko iron ore deposit

Geology

The first description of the geology of the project area was given in the ICES Geomin of Romania (ICES) report dated 1975, which outlines four main types of iron ore mineralisation at Mont Lékoumou, Mont Mipoundi and Lékoumou South:

- Primary iron formation (fresh BIF) mineralisation comprising fresh ferruginous quartzites (magnetitequartzites) encountered in drilling
- Weathered ferruginous quartzites (enriched BIF)
- Iron oxide cap rock (chapeau de fer or 'hat of iron', supergene hematite, in situ)
- Detrital, iron oxide-rich material produced from weathering and erosion of iron formations.

The geology has generally been confirmed by the 2011 and subsequent drilling programmes. The ferruginous quartzites, also called BIF, were observed to be interbedded with mafic schist (amphibolite).

Exxaro nomenclature and descriptions for the different ore types include:

Type 1: Transported ore – colluvium or detrital ore, mainly hematite in a clay matrix.

Type 2: Capping ore – iron oxide cap rock, chapeau de fer or hat of iron, which was formed by supergene enrichment in-situ. It consists of mainly hematite and goethite as an agglomeration of various-sized particles.

Type 3: Enriched BIF – weathered ferruginous quartzites (BIF), formed when the quartzites were leached out and the magnetite mostly changed to hematite.

Type 4: Transitional BIF – ferruginous quartzites (BIF), where quartzites are still present but some of the magnetite was changed to hematite. For beneficiation purposes, transitional BIF can be split into two entities: transitional BIF1 which is mostly hematite rich and transitional BIF2, which is mostly magnetite rich.



Type 5: Fresh BIF – ferruginous quartzites (BIF) still in the original form of magnetite and quartzites. Limited mineralogical changes occur.

Figure 30: Schematic representation of Mayoko ore deposit

Resource evaluation

Exxaro and its predecessors used various prospecting and investigation techniques to plan and execute the exploration and subsequent resource definition programme. The first step was completing an airborne magnetic survey. Various targets were identified based on the residual magnetic signature. These targets were ranked according to the intensity of this signature and a drilling (reverse circulation and diamond core) programme designed based on the ranking.

Samples from the drilling programme are composited to either 1m length in the transported ore or 3m length in the rest of the ore types. Samples are prepared on site and submitted to an accredited

laboratory (Bureau Veritas Mineral Laboratories (previously Ultra Trace) in Cunningvale, Perth, Australia (accreditation number 15833) for x-ray fluorescence and loss-on-ignition testing.

Blind certified standards and field duplicates are used as quality assurance quality control (QAQC) measures. Field duplicates are submitted as even multiples of 10 (0, 20, 40, etc) and standards are submitted as odd multiples of 10 (10, 30, 50, etc). Results from QAQC samples are checked after batch results are received.

Two different methods of density determination are done on Mayoko, depending on the competency of the material. For core drilling, a piece of core some 200mm in length is marked and weighed. The sample is then dipped in hot wax to cover the core so that moisture cannot enter. The wax-covered core is weighed again in air, and then in water.

For incompetent material such as transported ore, two methods were used. Method 1 uses water displacement, where a reverse-circulation chip or core sample of known weight is submitted into a known quantity of water. The displacement of water is recorded and the density calculated. Method 2 is more an in-situ measurement of the material, where a hole of 500x500x500mm is dug into the insitu material. The material removed from this hole is weighed. The hole is covered in a plastic bag and water is added, noting the quantity required to fill the hole to the brim. The density is then calculated.

After all data has been verified and checked, resource modelling is done in Surpac in three dimensions, using interactive interpreted sections. Interpretations are not extrapolated further than half the closest drillhole spacing on that specific section, and 15m below the last mineralised intersection.

Ordinary Kriging is used as a grade-interpolation method after a full variography study has been completed.

The classification criteria for Mayoko are based on:

- Drillhole spacing
- Variography range of the Fe variable
- Availability of QAQC data.

Table 16: Resource classification criteria for Mayoko project

Method	Inferred	Indicated	Measured
Drillhole spacing	More than 200m by 50m	100m or 200m by 100m or 50m	100m by 50m
Variography range	Double variogram range for Fe	Variogram range for Fe	Two-thirds of variogram range for Fe
QAQC data	Available or not	Available	Available

The reasonable prospect for eventual economic extraction (RPEEE), on which the resource statement is reported, is based on conceptual long-term economic factors and, based on this study, all modelled resources are considered as having a reasonable prospect for eventual economic extraction.

11 EXPLORATION

Exploration conducted in the coal business in existing operations consisted of drilling (diamond core and reverse circulation) with limited surface geophysical surveys, and downhole geophysical logging. Exploration was mainly conducted on current mining right areas and two prospecting areas included in the mineral resource and ore reserve statement. Drilling was carried out for production purposes, to improve geological confidence, and to enhance future geological modelling and estimation. These drillholes are depicted in the relevant locality maps in Chapter 10 Ancillary resource and reserve information by operation. A limited amount of geotechnical drilling was conducted to improve mineplanning parameters.

No exploration was conducted on areas not included in the mineral resource statement.

Table 17: Summary of exploration expenditure for coal

	2014	actual	2015 actual				2016 planning*		
Project or mining operation	Drillholes	Cost (Rm)	Drillholes		Cost (Rm)		Drillholes	Cost (Rm)	
	Number	Total	Number	Drilling	Analyses & other	Total	Number	Total	
Grootegeluk coal mine	9	14,0	12	2,2	10,1	12,3	9	19,6	
Arnot coal mine	229	12,6	160	9,9	0,6	10,5	-	-	
Matla coal mine	189	17,0	180	12,5	3,5	16,0	151	14,0	
NBC coal mine	None	-	None	-	-	-	-	-	
Leeuwpan coal mine	65	6,70	None	-	-	-	-	-	
Thabametsi exploration	15	6,0	None	-	-	-	5	3,5	
Dorstfontein coal mines	68	4,3	43	3,4	0,4	3,8	24	3,7	
Forzando coal mines	35	2,6	49	4,4	1,0	5,4	28	6,0	
Eloff exploration	None	-	26	1,0	1,1	2,1	-	-	
Zonderwater exploration	17	19,9	8	3,7	4,3	8,0	-	-	
Total	627	83,1	478	37,1	21,0	58,1	217	46,8	
Mining right areas	595	57,2	470	33,4	16,7	50,1	212	43,3	
Prospecting right areas	32	25,9	34	4,7	5,4	10,1	5	3,5	

*Non-committed

12 ENDORSEMENT

The Exxaro lead competent persons are appointed by the Exxaro executive management team. The Exxaro lead mineral resource competent person is Henk Lingenfelder, a member of the Geological Society of South Africa and registered (400038/11) with the South African Council for Natural Scientific Professions. He has a BSc (hons) in geology and 20 years of experience as an exploration and mining geologist in coal, iron ore and industrial minerals, of which six are specific to coal and iron ore estimation.

The person in Exxaro designated to take corporate responsibility for mineral resources, Henk Lingenfelder, the undersigned, has reviewed and endorsed the reported estimates.

ful we be

JH Lingenfelder BSc geology (hons) Pr Sci Nat (400038/11) Group manager geoscience Roger Dyason Road Pretoria West 0183

The Exxaro lead ore reserve competent person is Chris Ballot, a mining engineer registered (20060040) with the Engineering Council of South Africa. He has 19 years of experience in iron ore, mineral sands and coal in various technical and management roles.

The person in Exxaro designated to take corporate responsibility for ore reserves, C Ballot, the undersigned, has reviewed and endorsed the reported estimates.

Blat.

CC Ballot BEng mining ECSA 20060040 Manager mining processes Roger Dyason Road Pretoria West 0183

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APPENDIX A

Table 18: Shareholding of reported coal resources and reserves

Commodity	Com	plex	Name of right	Туре	Status	% attrib to Exxaro	Remainder attrib to
	Arnot	Arnot (UG & OC)	Arnot (325 MR)	mining right	executed	100%	
	Matla	Matla (UG)	Matla (327 MR)	mining right	executed	100%	
	Inyanda	Inyanda (OC)	Inyanda (34 MR)	mining right	executed	100%	
	Loouwpop		Leeuwpan (157 MR)	mining right	executed	100%	
	Leeuwpan	Leeuwpan (OC)	Leeuwpan Ext (171 MR)	mining right	registered	100%	
	Mafuba	Mafuba (OC)	Mafube (172 MR)	mining right	executed	50%	Anglo American Coal Pty Ltd
	Malube	Malube (OC)	Nooitgedacht (10026 MR)	mining right	registered	50%	Anglo American Coal Pty Ltd
		Glisa (OC)	Glisa (326 MR)	mining right	executed	100%	
		Strathrae (OC)	Strathrae (328 MR)	mining right	granted	100%	
		Eerstelingsfontein (OC)	Eerstelingsfontein (10068 MR)	mining right	renewal submitted	100%	
	North Block Complex (NBC)	Complex ;) Paardeplaats (OC)	Glisa South/ Paardeplaats (190 PR)	prospecting right	renewal submitted - MR application submitted	100%	
Coal			Glisa South Ptn 13 / Paardeplaats (1734 PR)	prospecting right	renewal submitted - MR application submitted	100%	
			Paardeplaats (10090 MR)	mining right	new application	100%	
		Belfast (OC)	Belfast (431 MR)	mining right	registered	100%	
	Grootegeluk	Grootegeluk (OC)	Grootegeluk (46 MR)	mining right	registered	100%	
		Thabametsi (UG &	Grootegeluk West (10766 PR)	prospecting right	renewal submitted - MR application submitted		
		00)	Thabametsi (10013 MR)	mining right	new application	100%	
		Zonderwater (UG)	Zonderwater (1106 PR)	prospecting right	registered	100%	
	Waterberg prospecting		Pentoville (10719 PR)	prospecting right	renewal submitted	100%	
		Waterberg North (OC)	Dartmore (10720 PR)	prospecting right	renewal submitted	100%	
			Carolina (10718 PR)	prospecting right	renewal submitted	100%	
		Waterberg South (OC)	Swelpan (10721 PR)	prospecting right	renewal submitted	100%	

Commodity	Com	plex	Name of right	Туре	Status	% attrib to Exxaro	Remainder attrib to
	Takiluandani	Tshikondeni (UG &	Tshikondeni (54 MR)	mining right	granted	100%	
	I Shikondeni	OC)	Goni (34 MR)	mining right	registered	100%	
		Moranbah South (UG	MDL 277 and 377	mining licence	submitted	50%	Anglo American Coal Ptv Ltd
	Australian Region	& OC)	EPC 584 and 602	exploration licence	executed	50%	Anglo American Coal Pty Ltd
			Dorstfontein West + Vlakfontein (119 MRC)	mining right	registered	74%	Mmakau Mining Pty Ltd
		Dorstfontein (OC &	Dorstfontein West (123 MRC)	mining right	registered	74%	Mmakau Mining Pty Ltd
		UG)	Dorstfontein East (51 MR)	mining right	registered	74%	Mmakau Mining Pty Ltd
			Rietkuil Vhakoni (1916 PR)	prospecting right	executed	74%	Mmakau Mining Pty Ltd
			Forzando South (380 MR)	mining right	executed	74%	Mmakau Coal Pty Ltd
			Forzando North (381 MR)	mining right	executed	74%	Mmakau Coal Pty Ltd
Coal		Forzando (OC & UG)	Forzando West (1066 PR)	prospecting right	executed	74%	Mmakau Coal Pty Ltd
Coai	Exxaro Central Complex (ECC)		Legdaar (1846 PR)	prospecting right	renewal submitted	74%	Mmakau Mining Pty Ltd
			Kalabasfontein (1035 PR)	prospecting right	executed	74%	Mmakau Coal Pty Ltd
			Kalabasfontein (1170 PR)	prospecting right	executed	74%	Mmakau Coal Pty Ltd
			Schurvekop Ptn 24 (4627 PR)	prospecting right	granted	74%	Mmakau Coal Pty Ltd
			Schurvekop (1063 PR) Mmakau Coal	prospecting right	executed	49%	Mmakau Mining Pty Ltd
		ECC	Brakfontein (624 PR)	prospecting right	executed	100%	
		Flaff	Eloff South (274 PR)	prospecting right	executed	51%	South 32 & Canyon Springs
		Eloli	Eloff North (273 PR)	prospecting right	executed	51%	South 32 & Canyon Springs
		Tumelo (OC & UG)	Boschmanskop (116 MR)	mining right	renewal submitted	49%	Mmakau Mining Pty Ltd
	Mpumalanga	Arnot South	Arnot South (360 PR)	prospecting right	renewal submitted	100%	
	Prospecting	Kranspan	Kranspan (102 PR)	prospecting right	renewal submitted	100%	
Iron ore	Republic of the Congo	Mayoko (OC)	Lekoumou exploitation right	mining licence	granted	100%	
		Wayoko (CC)	Ngongo	exploration licence	granted	100%	
Mineral sands		Hillendale Mine + Braeburn + Braeburn Extension, Block P		converted right	executed	58,55%	Tronox
		Fairbreeze A+B+C+C Ext +D		converted right	executed	58,55%	Tronox

Commodity	Complex	Name of right	Туре	Status	% attrib to Exxaro	Remainder attrib to
	Port Durnford project		converted right	executed	58,55%	Tronox
	Gravelotte sand and rock		converted right	executed	100,00%	
	Namakwa Sands mine		converted right	executed	58,55%	Tronox
Mineral sands	Namakwa satellite deposits (Houtkraal & Rietfontein)		Prospecting right	MR application submitted	58,55%	Tronox
	Tiwest: Cooljarloo, Jurien		mining licence	executed	43,98%	Tronox
	Cooljarloo West project, Cooljarloo North-west project, Dongara		exploration licence	executed	43,98%	Tronox
Base metals	Deeps & Swartberg (zinc, lead, copper and silver)		converted right	executed	26%	Vedanta Resources plc
	Gamsberg North and Gamsberg East prospecting (zinc)		converted right	executed	26%	Vedanta Resources plc

PR – Prospecting rights MR – Mining rights

Table 19: 2015 competent persons' register

		Mineral resources		Ore reserves				
Operation/ project	Name	Relevant experience (yrs)	Job title	Registration	Name	Relevant experience (yrs)	Job title	Registration
Lead CP, Exxaro	JH Lingenfelder	21	Manager geosciences	SACNASP (400038/11)	C Ballot	19	Manager mining processes	ECSA (20060040)
Arnot mine	MV Sambo	8	Resident geologist, Arnot	SACNASP (400369/12)	N Van Der Merwe	9	Planning & optimisation manager	ECSA (201110033)
Belfast project	FJP Schutte	33	Principal geologist, coal, HQ, Exxaro	SACNASP (400007/92)	PDM Lourens	11	Principle mining engineer	SAIMM (702550)
Glisa South project	FJP Schutte	33	Principal geologist, coal, HQ, Exxaro	SACNASP (400007/92)				
Grootegeluk coal mine	CW van Heerden	13	Resident geologist, Grootegeluk	SACNASP (400069/04)	R Van Staden	14	Manager mining operations	ECSA (20050123)
Inyanda coal	J Maseko	10	Senior geologist, Inyanda	GSSA (966522)	J Maseko	10	Senior geologist, Inyanda	GSSA (966522)
Leeuwpan coal mine	M Steenkamp	5	Resident geologist, Leeuwpan	SACNASP (400173/13)	H Motsotsoana	8	Senior Engineer, Leeuwpan	ECSA (201110036)
Mayoko	W van der Schyff	25	Principal geologist, iron ore	SACNASP (400176/05)				
Matla	TF Moabi	10	Senior geologist	SACNASP (400067/08)	B Young	20	Planning & optimisation manager	PLATO, PMS (0182)
NBC	G Gcayi	8	Resident geologist, NBC	SACNASP (400299/11)	E Croeser	8	Manager mining	ECSA (201110024)
Thabametsi project	FJP Schutte	33	Principal geologist, coal, HQ, Exxaro	SACNASP (400007/92)	C Ballot	19	Manager mining processes	ECSA (20060040)
Dorstfontein, Forzando, Eloff, Tumelo	G Ndebele	8	Manager geology, ECC	SACNASP (400107/10)	I Mouton	25	Manager Mining, ECC	ECSA (200890050)
Waterberg North project	FJP Schutte	33	Principal geologist, coal, HQ, Exxaro	SACNASP (400007/92)				
Waterberg South project	FJP Schutte	33	Principal geologist, coal, HQ, Exxaro	SACNASP (400007/92)				

	Mineral resources					Ore reserves			
Operation/ project	Name	Relevant experience (yrs)	Job title	Registration	Name	Relevant experience (yrs)	Job title	Registration	
Mafube (Nooitgedacht & Wildfontein)	D Xaba	16	Geology manager, Anglo Coal	SACNASP (400019/05)	D Xaba	16	Geology manager, Anglo Coal	SACNASP (400019/05)	
Mafube mine (Springboklaagte)	D Xaba	16	Geology manager, Anglo Coal	SACNASP (400019/05)	D Xaba	16	Geology manager, Anglo Coal	SACNASP (400019/05)	
Moranbah South, Australia	AJ Laws	20	Specialist resource geologist, Anglo American Coal	AusIMM (209913)					
Hillendale mine, Extension	D Sibiya	20	Geologist, Tronox	SACNASP (400294/06)	H Kruger	15	Mine manager, Tronox	ECSA (C20100270)	
Fairbreeze A+B+C+C Ext	D Sibiya	20	Geologist, Tronox	SACNASP (400294/06)	H Kruger	15	Mine manager, Tronox	ECSA (C20100270)	
Block P & Block extension	D Sibiya	20	Geologist, Tronox	SACNASP (400294/06)					
Port Dunford	D Sibiya	20	Geologist, Tronox	SACNASP (400294/06)					
Fairbreeze D	D Sibiya	20	Geologist, Tronox	SACNASP (400294/06)	H Kruger	15	Mine manager, Tronox	ECSA (C20100270)	
Namakwa Sands	C Van Vuuren	13	Geologist, Tronox	SACNASP (400111/96)	C Philander	13	Manager, Tronox	SACNASP (400181/15)	
Gravelotte sand	W van der Schyff	25	Principal geologist, iron ore	SACNASP (400176/05)					
Gravelotte rock	W van der Schyff	25	Principal geologist, iron ore	SACNASP (400176/05)					
Cooljarloo, Australia	P Stevenson	30	Manager resource development, Tronox	AusIMM (107759)	P Stevenson	30	Manager resource development, Tronox	AusIMM (107759)	
Jurien, Australia	P Stevenson	30	Manager resource development, Tronox	AusIMM (107759)	P Stevenson	30	Manager resource development, Tronox	AusIMM (107759)	
Dongara, Australia	P Stevenson	30	Manager resource development, Tronox	AusIMM (107759)	P Stevenson	30	Manager resource development, Tronox	AusIMM (107759)	
Black Mountain	S Jenniker	16	Mineral resources manager, Vedanta	SACNASP (400129/08)	S Jenniker	16	Mineral resources manager, Vedanta	SACNASP (400129/08)	

			Mineral resources		Ore reserves			
Operation/ project	Name	Relevant experience (yrs)	Job title	Registration	Name	Relevant experience (yrs)	Job title	Registration
Gamsberg	S Jenniker	16	Mineral resources manager, Vedanta	SACNASP (400129/08)	S Jenniker	16	Mineral resources manager, Vedanta	SACNASP (400129/08)

*All competent persons are Exxaro employees except where otherwise stated.

Table 20: Unreviewed coal production figures

Operation		Fi	nancial year		
Operation	2013	2014	2015	2016	2017
Thermal coal (kt)					
Grootegeluk	15 904	16 719	21 637	23 227	26 390
Matla	10 133	10 374	7 859	8 591	9 072
Leeuwpan	3 804	4 107	3 786	3 833	4 264
North Block Complex	2 668	2 602	2 870	2 961	2 994
Arnot	1 633	1 440	1 401		
Exxaro Coal Central ¹			1 365	4 107	3 994
Inyanda	1 992	1 633	1 035		
New Clydesdale Colliery	419				
Total thermal coal production	36 553	36 875	39 953	42 719	46 714
Metallurgical coal (kt)					
Grootegeluk	1 908	2 120	1 856	2 295	2 221
Tshikondeni	343	154			
Total metallurgical coal production	2 251	2 274	1 856	2 295	2 221
Total coal production	38 804	39 149	41 809	45 014	48 935

• Rounding figures may cause computational discrepancies

• Tonnages are quoted in metric tonnes and thousand tonnes (kilotonnes) is abbreviated as kt

1 Exxaro Coal Central is included for 4 months

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